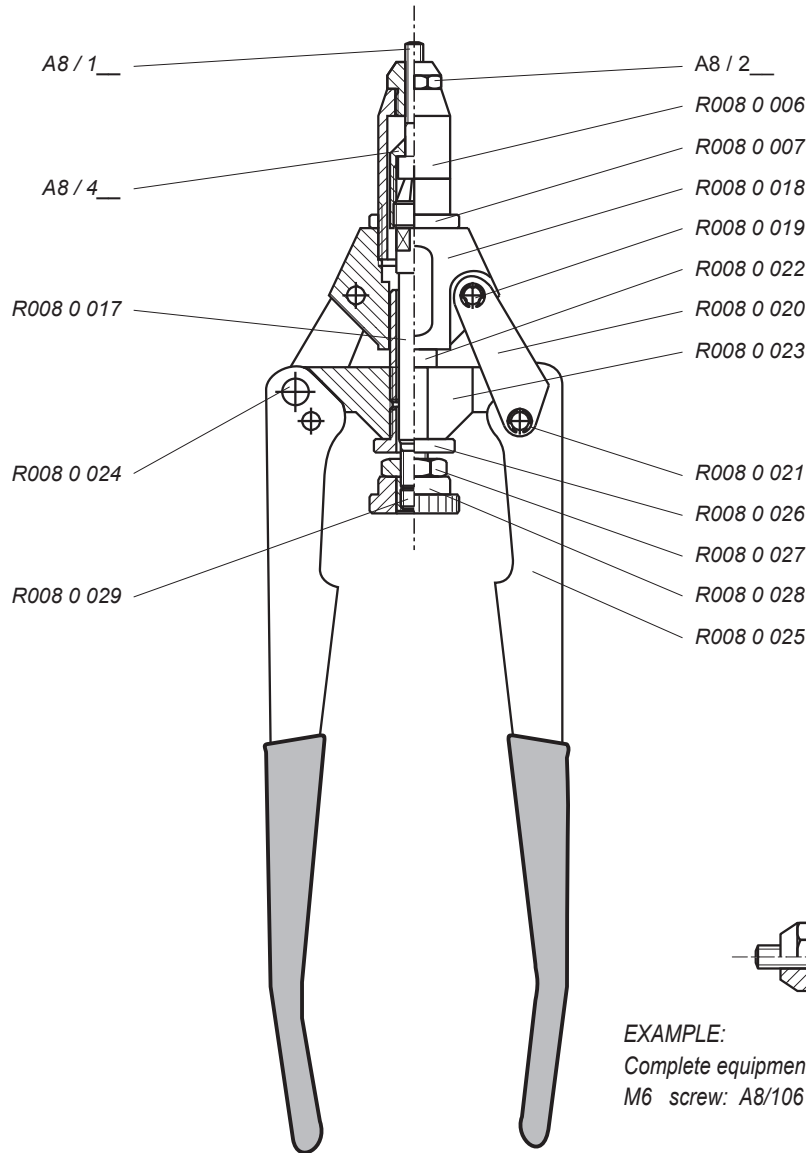


Multi-sizes hand tool
For M4 - M5 - M6 - M8 - M10 Deform Nut inserts

Overall dimensions:
Head diameter: 25 mm
Height: 430 mm
Width: 115 mm



EXAMPLE:
Complete equipment M6: A8/K06M
M6 screw: A8/106

CODE	DESCRIPTION
A8/1	M4 ÷ M10 screw for A8
A8/2	M4 ÷ M10 head for A8
A8/4	Reduction screw M4 ÷ M10 for A8
R008 0 006	Cover for A8
R008 0 007	Lock ring for A8
R008 0 017	Driving pin for A8
R008 0 018	Aluminium body for A8
R008 0 019	Pivot for rod A8
R008 0 020	Rod for A8

CODE	DESCRIPTION
R008 0 021	Seeger for A8
R008 0 022	Body for A8
R008 0 023	Connection body for A8
R008 0 024	Pivot for lever for A8
R008 0 025	Lever for A8
R008 0 026	Lock ring for A8
R008 0 027	M10x10 nut for A8
R008 0 028	Driving knob for A8
R008 0 029	M10x10 flat grub screw for A8

HEAD OFFICE:

10142 TORINO - strada della Pronda, 66/6 - tel. 011700301 r.a. - fax 011702947

EXPORT BRANCH:

20161 MILANO - via E. Cialdini 37 - tel. 026468476 r.a. - fax 0266200275

BRANCH AND FACTORY:

30030 MAERNE DI MARTELLAGO VE - via E. Pavanello 1 - tel. 0415030100 r.a. - fax 0415030110

The complete tool includes:

A8/M00:	Hand-operated tool with multi-size lever
A8/K04M:	Complete M4 equipment
A8/K05M:	Complete M5 equipment
A8/K06M:	Complete M6 equipment
A8/K08M:	Complete M8* equipment
A8/K10M:	Complete M10 equipment

*This equipment does not include an M8 screw reduction. The M10 reduction should be used.

OPERATING INSTRUCTIONS:

- Before using the tool it is necessary to check whether the fitted equipment is suitable to the tubular threaded insert applied.
 - Make sure that, with open levers, the screw comes out of the head of the tool with a minimum length equal to the total length of the insert. This adjustment is obtained by operating on the cover. No other adjustments are required.
 - Insert the threaded rivet to the screw by rotating clockwise the knurled knob placed on the back of the tool.
 - Place the threaded insert into the hole.
 - Tighten the levers to deform the threaded insert.
 - Warning: the force and fastening level must be tuned by the operator. In order to decrease the stress on the tool, it is important to close completely the levers.
 - Check if the insert is correctly deformed.
- Remove the tool from the insert through the knurled knob placed on the back of the tool.

INSTRUCTION TO CHANGE THE EQUIPMENT A8/K__M :

- Remove the tool cover-head group from the tool and replace the head with a new size by unscrewing it from the cover.
- Open the levers of the tool by keeping the driving pin blocked. Remove the screw reduction.
- Take the screw reduction with the required size and screw it to the driving pin making sure that the socket hexagon of the screw is joined with the conical rod. Tighten all components. - Warning: the same screw reduction is used for both M8 and M10 sizes.
- Consequently screw the cover group and the head to the tool body.
- We suggest to put a few drops of oil on the tool screws in order to make the insert assembly process easier.