UNDERMOUNT SINK KIT Installation Instructions

1) Remove cap from 633 Epoxy/605 Acrylic Adhesives

Type of Countertop	Correct Adhesive
Granite, Marble, Concrete	633 Quick Set Epoxy
Solid Surface, Quartz, Engineered Stone	605 Quick Set Acrylic

- Dispense a small amount of adhesive until adhesive is flowing from both sides (A&B)
- **25ml Hand Syringe:** Push adhesive out in equal amounts in provided mixing cup and mix thoroughly with mixing stick until the color is completely uniform.
- **50ml Cartridge:** Place cartridge into dispense gun without attaching mixing nozzle, dispense small amount until both sides dispense at the same time, and attach mixing nozzle,
- Dispense a 6-8" bead of adhesive on scrap material to purge the cartridge.





- Clean the area to be bonded and the Glue-On Fastener with alcohol. Surface must be clean and dry for good adhesion
- 3) Carefully apply **633 Epoxy/605 Acrylic** to the base of the Glue-On Fastener or and set in desired position on the underside of the countertop around the sink cut-out
- 4) Allow 45 minutes 1 hour for adhesive to reach proper handling strength.

Note: Adhesive will continue to cure for up to 24 hours

5) Once adhesive has reached handling strength place your sink into position, mount the 'Z'-Shaped Sink Clip onto the Glue-On Fastener, add Washer, then tighten with the Wingnut





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