

Permabond[®]

Engineering Adhesives

SAFETY DATA SHEET

Permabond ET538A

1. Identification

Product identifier

Product name Permabond ET538A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Permabond LLC
14 Robinson Street
Pottstown, PA 19464
USA
Telephone: 732-868-1372 or 800-640-7599
Website: www.permabond.com

Emergency telephone number

Emergency telephone Medical: Poison Control Center 866-827-6282 (toll free) or 303-389-1109 Transport: CHEMTREC 800-424-9300



chemical-concepts.com

800.220.1966

410 Pike Road • Huntingdon Valley, PA 19006

2. Hazard(s) identification

Classification of the substance or mixture

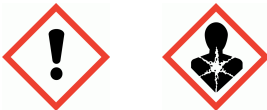
OSHA Regulatory Status Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 Repr. 2 - H361fd

Label elements

Pictogram



Signal word

Warning

Hazard statements

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

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Precautionary statements	<p>P201 Obtain special instructions before use.</p> <p>P202 Do not handle until all safety precautions have been read and understood.</p> <p>P261 Avoid breathing vapor/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P272 Contaminated work clothing must not be allowed out of the workplace.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P308+P313 If exposed or concerned: Get medical advice/ attention.</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P405 Store locked up.</p> <p>Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.</p>
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Contains	EPOXY RESIN (Number average MW <= 700), FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL, 4-NONYLPHENOL, Branched, TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER
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3. Composition/information on ingredients

Mixtures

EPOXY RESIN (Number average MW <= 700)	60-100%
CAS number: 25068-38-6	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2A - H319	
Skin Sens. 1 - H317	
Not relevant.	
FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL	1-5%
CAS number: 9003-36-5	
Classification	
Skin Irrit. 2 - H315	
Skin Sens. 1 - H317	
Not relevant.	
4-NONYLPHENOL, Branched	<1%
CAS number: 84852-15-3	
Classification	
Acute Tox. 4 - H302	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
Repr. 2 - H361fd	
Not relevant.	

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TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER <1%
CAS number: 68460-21-9 REACH registration exemption – POLYMER
Classification Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 Not relevant.

The full text for all hazard statements is displayed in Section 16.

Composition comments Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. First-aid measures

Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention if any discomfort continues.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. If symptoms develop, obtain medical attention
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.

Most important symptoms and effects, both acute and delayed

Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide, dry powder or water fog.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Hazardous combustion products Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

Advice for firefighters

Protective actions during firefighting	Use water to keep fire exposed containers cool and disperse vapors.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

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Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid the spillage or runoff entering drains, sewers or watercourses.

Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal.

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin, eyes and clothing. Do not breathe vapour/spray. Wash hands thoroughly after handling. Keep container tightly sealed when not in use.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place.

Specific end uses(s)

Specific end use(s) Adhesive.

8. Exposure Controls/personal protection

Exposure controls

Appropriate engineering controls Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for slashing or spraying exists.

Hand protection Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn.

Other skin and body protection Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

Hygiene measures Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated.

Respiratory protection Respiratory protection may be required if excessive airborne contamination occurs. Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance Paste.

Color White.

Odor Mild.

Odor threshold No information available.

pH Not relevant.

Melting point Not available.

Initial boiling point and range Not relevant.

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Flash point	>100°C
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.1
Solubility(ies)	Insoluble in water. Soluble in the following materials: Organic solvents.
Partition coefficient	Not available.
Auto-ignition temperature	Not applicable.
Decomposition Temperature	Not available.
Viscosity	≈225000 mPa s @ 23°C Thixotropic
Explosive properties	Not relevant.
Oxidizing properties	Not applicable.
Other information	Not relevant.
Volatile organic compound	<2 %, 20 grams/liter (Estimated)

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Acids.
Stability	Stable at normal ambient temperatures. Polymerizes when heated.
Possibility of hazardous reactions	Reactions with the following materials may generate heat: Amines.
Conditions to avoid	Do not store near heat sources or expose to high temperatures.
Materials to avoid	Amines. Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

11. Toxicological information

Information on toxicological effects

Toxicological effects	The toxicological properties of this product have not been fully evaluated. Use of good industrial hygiene practices is required. Avoid direct contact with skin or eyes. Do not ingest or inhale.
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	Causes skin irritation.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Causes serious eye irritation.
<u>Skin sensitization</u>	

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Skin sensitization	May cause sensitisation by skin contact.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Based on available data the classification criteria are not met.
<u>Carcinogenicity</u>	
Carcinogenicity	Does not contain any substances known to be carcinogenic.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Contains a substance/a group of substances which may damage fertility. Contains a substance/a group of substances which may damage the unborn child.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	Based on available data the classification criteria are not met.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	Based on available data the classification criteria are not met.
<u>Aspiration hazard</u>	
Aspiration hazard	Based on available data the classification criteria are not met.
<u>Inhalation</u>	
Inhalation	Unlikely to be hazardous by inhalation because of the low vapor pressure of the product at ambient temperature. In high concentrations, vapors may irritate throat and respiratory system and cause coughing.
<u>Ingestion</u>	
Ingestion	No harmful effects expected from quantities likely to be ingested by accident.
<u>Skin Contact</u>	
Skin Contact	Irritating to skin.
<u>Eye contact</u>	
Eye contact	Irritating and may cause redness and pain.
<u>Route of exposure</u>	
Route of exposure	Inhalation Skin and/or eye contact

Toxicological information on ingredients.

EPOXY RESIN (Number average MW <= 700)

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 11,400.0

Species Rat

ATE oral (mg/kg) 11,400.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.1

Species Rabbit

ATE dermal (mg/kg) 2,000.1

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No specific test data are available.

Skin corrosion/irritation

Skin corrosion/irritation Not irritating.

Animal data Edema score: Very slight oedema - barely perceptible (1).

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Serious eye damage/irritation

Serious eye damage/irritation Not irritating.

Respiratory sensitization

Respiratory sensitization No specific test data are available.

Skin sensitization

Skin sensitization Local Lymph Node Assay (LLNA) - Mouse: Sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Conclusive data but not sufficient for classification.

Carcinogenicity

Carcinogenicity Conclusive data but not sufficient for classification.

Reproductive toxicity

Reproductive toxicity - fertility Fertility - NOAEL 750 mg/kg/day, Oral, Rat

Reproductive toxicity - development Developmental toxicity: - NOAEL: 180 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No specific test data are available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Conclusive data but not sufficient for classification.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 10,000.0

Species Rat

ATE oral (mg/kg) 10,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.1

Species Rat

ATE dermal (mg/kg) 2,000.1

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Animal data Method: OECD 404, Rabbit Slightly irritating.

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Serious eye damage/irritation

Serious eye damage/irritation Method: OECD 405, Rabbit Not irritating.

Skin sensitization

Skin sensitization Local Lymph Node Assay (LLNA) - Mouse: Sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Gene mutation: Positive.

Genotoxicity - in vivo Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity Data lacking.

Reproductive toxicity

Reproductive toxicity - fertility Read-across data. Two-generation study - NOAEL 750 mg/kg/day, Oral, Rat F2

Reproductive toxicity - development Read-across data. Developmental toxicity: - NOAEL: 30 mg/kg, Dermal, Rabbit

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard Not available.

4-NONYLPHENOL, Branched

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 1,900.0

Species Rat

ATE oral (mg/kg) 500.0

Reproductive toxicity

Reproductive toxicity - fertility - NOAEL 15 mg/kg/day, Oral, Rat P, F1, F2, F3

Reproductive toxicity - development Developmental toxicity: - NOAEL: >= 300 mg/kg/day, Oral, Rat

TRIMETHYLOL ETHANE TRIGLYCIDYL ETHER POLYMER

Acute toxicity - oral

Notes (oral LD₅₀) No specific test data are available.

Acute toxicity - dermal

Notes (dermal LD₅₀) No specific test data are available.

Acute toxicity - inhalation

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Notes (inhalation LC₅₀)	No specific test data are available.
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	Causes skin irritation.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Causes serious eye irritation.
<u>Skin sensitization</u>	
Skin sensitization	Sensitizing.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	No specific test data are available.
<u>Carcinogenicity</u>	
Carcinogenicity	No specific test data are available.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	No specific test data are available.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	No specific test data are available.
<u>Aspiration hazard</u>	
Aspiration hazard	Based on available data the classification criteria are not met.

12. Ecological Information

Toxicity No data available.

Bioaccumulative potential

Partition coefficient Not available.

Other adverse effects

Other adverse effects None known.

13. Disposal considerations

Waste treatment methods

General information Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Dispose of according to Federal, State and local governmental regulations.

14. Transport information

DOT transport notes Applies only to inner containers >5 liters. See CFR 49173.155 and 172.102.173

UN Number

UN No. (TDG) 3082

UN No. (IMDG) 3082

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UN No. (ICAO) 3082

UN No. (DOT) UN3082

UN proper shipping name

Proper shipping name (TDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Proper shipping name (DOT) ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S.

Transport hazard class(es)

DOT hazard class 9

DOT hazard label 9

TDG class 9

TDG label(s) 9

IMDG Class 9

ICAO class/division 9

DOT transport labels



Transport labels



Packing group

TDG Packing Group III

IMDG packing group III

ICAO packing group III

DOT packing group III

Environmental hazards

Environmentally Hazardous Substance



Special precautions for user

EmS F-A, S-F

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None above reporting levels

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CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None above reporting limits

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None above reporting limits

SARA 313 Emission Reporting

None above reporting limits

SARA (311/312) Hazard Categories

Acute
Chronic

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm

Inventories

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None above reporting limits

16. Other information

Classification abbreviations and acronyms

Eye Irrit. = Eye irritation
Skin Irrit. = Skin irritation
Skin Sens. = Skin sensitisation
Repr. = Reproductive toxicity

Revision date

1/26/2018

Revision

3

Supersedes date

12/13/2012

Hazard statements in full

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.



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