



Technical Data Sheet

QSi 556

Addition Cure Potting Material

PRODUCT DESCRIPTION

QSi 556 is a 100% silicone solids elastomer designed for electrical potting applications. The two-component system offers a hard, thermally conductive, low modulus material that is readily repairable.

KEY FEATURES

- 100% solids
- Long gel time
- Good elongation
- Low modulus

TYPICAL PROPERTIES

UNCATALYZED		
PROPERTY	QSi 556A	QSi 556B
Appearance	Beige	Black
Viscosity	1,050 cps	2,200 cps
Specific Gravity	1.31	1.30

CATALYZED	
MIX RATIO 1:1	
Gel time*	72 minutes

*Gel time is defined as the time required for the material to become a solid or semi-solid.

CURED PROPERTIES	
15 minutes at 150C	
PROPERTY	RESULT
Durometer, Shore A	50
Tensile	250 psi
Elongation	90%
Useful temperature range	-55 – 204C

ELECTRICAL PROPERTIES	
PROPERTY	RESULT
Dissipation factor	0.002
Dielectric constant @ 1000Hz	3.36
Volume resistivity	1.87×10^{15} ohm-cm

UL RATING File QMFZ2.E20583	
UL 94 V-0	3.0 mm



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THERMAL PROPERTIES **	
PROPERTY	RESULT
Thermal conductivity**	~ 0.37 W/m-K

** Results based on similar material.

MIXING

In order to achieve optimum performance the same lot number of QSi 556A and QSi 556B should be used.

QSi 556A and QSi 556B should be thoroughly mixed prior to catalyzation.

Mixing by hand:

Catalyze QSi 556A with QSi 556B at a 1:1 ratio by weight using a clean plastic or metal container of approximately 3 times the volume of the material and mix by hand. Accurate weighing of all components, on a suitable scale, is essential for optimal product performance when mixing by hand.

Mixing and dispensing with automatic equipment:

Use a mixing system that will properly mix the QSi 556A and QSi 556B at a 1:1 ratio by weight.

DE-AERATION

Air trapped during mixing should be removed by vacuum at 29 inches of mercury. During the process, the material will expand and intermittent evacuation may be required.

Machine mixed material does not normally need to be de-aired.

STORAGE AND SHELF LIFE

If QSi 556A and QSi 556B are stored in their original unopened containers, in an environment that does not exceed 38C (100F) then QSi will warranty the material for a period of 12 months from the date of shipment.



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DISCLAIMER

The technical data listed is provided for reference only and is not intended as product specifications. QSi has the capability to customize products as requested. For sales and technical assistance please contact customer service at **(804) 271-9010** or **1-800-852-3147**.

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