SAFETY DATA SHEET

SECTION 1: IDENTIFICATION

Chem-Set TrimGrip Industrial Structural Adhesive Bonding System Product Name:

TrimGrip[™]Adhesive **Product Name:**

Manufacturer Name: Chemical Concepts, Inc.

410 Pike Road

Huntingdon Valley, PA 19006

Phone Number: 800.220.1966

For Chemical Emergencies Emergency Number: 800.535.5053

SECTION 2: HAZARD(S) IDENTIFICATION

Classification of the chemical in accordance with CFR 1910.1200(d)(f):

GHS Pictograms:

Signal Word: DANGER

GHS Class:

Flammable Liquid. Category 2. Serious Eye Damage. category 1. Skin corrosion. category 1.

Germ cell mutagenicity. Category 2.

Skin Sensitization. category 1.

Specific Target Organ Toxicity - STOT, Single Exposure SE Category 3.

Hazard Statements: H225 - Highly flammable liquid and vapor.

H318 - Causes serious eye damage. H314 - Causes serious eye damage. H341 - Suspected of causing genetic defects. H317 - May cause an allergic skin reaction. H335 - May cause respiratory irritation.

Precautionary Statements: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood. P210 - Keep away from heat/sparks/open flames/hotsurfaces. — No smoking.

P210 - Keep away from heat/sparks/open flames/hotsurfaces. —No P233 - Keep container tightly dosed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P272 - Contaminated work dothing should not be allowed out of the

P271 - Use only outdoors or in a well-ventilated area.

P272 - Contaminated work dothing should not be allowed out of the workplace.

P280 - Wear protective gloves/protective dothing/eye protection/face protection.

P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do not induce vomiting.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated dothing.

Rinse skin with water/shower.

P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses,

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lense: if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical advice/attention.
P310 - Immediately call a POISON CENTER or doctor/physician.
P312 - Call a POISON CENTER or doctor/physician if you feel unwell.
P321 - Specific treatment (see ... on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated dothing and wash it before reuse.
P363 - Wash contaminated dothing before reuse.
P370+P378 - In case of fire: Use dry chemical, carbon dioxide to extinguish small fires. Use water for large fires.

large fires.

P403+P233 - Store in a well-ventilated place. Keep container tightly dosed.

P403+P235 - Store in a well-ventilated place. Keep cool.

P405 - Store locked up.
P501 - Dispose of contents/container in accordance with Local, State, Federal and Provincial regulations.

Hazards not otherwise dassified that have been identified during the dassification process:

Route of Exposure Eyes. Skin. Inhalation. Ingestion Potential Health Effects:

Can cause moderate irritation, burning sensation, tearing, redness, and swelling. Overexposure may cause lacimation, conjunctivitis, corneal damage and permanent injury. Eye:

Skin: Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling. Allergic reactions are

possible.

May cause skin sensitization, an allergic reaction, which becomes evident on reexposure to this material.

Inhalation Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects.

Ingestion: Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal

Chronic Health Effects: Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible

tissue destruction.

Signs/Symptoms: Overexposure can cause headaches, dizziness, nausea, and vomiting.

Target Organs: Eyes. Skin. Respiratory system. Digestive system. Liver. Kidney. Olfactory Function.

Aggravation of Pre-Existing

Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product.

SECTION 3: COMPOSITION INFORMATION ON INCREDIENTS

Mixtures:

Chemical Name	CAS#	Ingredient Percent	EC Num.
Butylated Hydroxytoluene (BHT)	128-37-0	1 - 10 by weight	
Titanium dioxide	13463-67-7	10 - 20 by weight	
p(BD/MMA/STY)	25053-09-2	10 - 20 by weight	
Methyl Methacrylate Monomer	80-62-6	40 - 50 by weight	
Methacrylic acid	79-41-4	1 - 10 by weight	
Chlorosulfonated polyethylene	68037-39-8	1 - 10 by weight	
Diisodecyl Phthalate	26761-40-0	1 - 10 by weight	
Hydroquinone	123-31-9	0.1 - 1.0 by weight	
Magnesium silicate hydrate	14807-96-6	0.1 - 1.0 by weight	
Proprietary ingredient(s)	Trade Secret	0.1 - 1.0 by weight	
1,1,2-trichloroethane	79-00-5	0.1 - 1.0 by weight	

SECTION 4: FIRST AID MEASURES

Description of necessary measures:

Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention. Eye Contact:

Skin Contact: Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated dothing and shoes. Get medical attention if irritation develops or persists.

Inhalation If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Ingestion:

SECTION 5: FIRE FIGHTING MEASURES

Suitable and unsuitable extinguishing media:

Use carbon dioxide (CO2) or dry chemical when fighting fires involving this material. Suitable Extinguishing Media:

Unsuitable extinguishing media: Water may cause frothing.

Unusual Fire Hazards: Sealed containers at elevated temperatures may rupture explosively and spread fire due to

polymerization.

Special protective equipment and precautions for fire-fighters:

As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/ NI OSH (approved or equivalent) and full protective gear. Protective Equipment:

Fire Fighting Instructions: Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to

minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible,

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Personal Precautions Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.

Environmental precautions:

Environmental Precautions: Avoid runoff into storm sewers, ditches, and waterways

Methods and materials for containment and deaning up:

Spill Cleanup Measures:

Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Collect spill with a non-sparking tool. Place into a suitable container for disposal. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Hammable, eliminate ignition sources. Vapors can form an ignitable mixture with air. Vapors can flow along surfaces to distant ignition sources and flash back. Ventilate area. Use proper personal protective equipment as listed in Section 8.

Reference to other sections:

Other Precautions: Pump or shovel to storage/salvage vessels. Add inhibitor to prevent polymerization.

SECTION 7: HANDLING and STORAGE

Precautions for safe handling:

Handling: Use with adequate ventilation. Avoid breathing vapor, aerosol or mist. Material will accumulate static charges which may cause an electrical spark (ignition source). Use proper grounding procedures. Do not

reuse containers without proper deaning or reconditioning.

Hygiene Practices: Wash thoroughly after handling.

Special Handling Procedures:

Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product. Hazardous liquid or vapor residue may remain in emptied container. Do not reuse, heat, burn, pressurize, cut, weld, braze, solder, drill, grind, expose to sparks, flame, or ignition sources of empty containers without proper commercial deaning or reconditioning.

Conditions for safe storage, including any incompatibilities:

Storage Store in a cool, dry, well ventilated area away from sources of heat, combustible materials, direct

sunlight, and incompatible substances. Keep container tightly dosed when not in use

SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

EXPOSURE GUI DELI NES:

Butylated Hydroxytoluene (BHT):

Guideline ACGIH: TLV-TWA: 2 mg/m3 Inhalable vapor fraction (IVF)

Titanium dioxide:

Guideline ACGIH: TLV-TWA: 10 mg/m3

Methyl Methacrylate Monomer:

TLV-STEL: 100 ppm TLV-TWA: 50 ppm Guideline ACGIH:

Sensitizer

Guideline OSHA: PEL-TWA: 100 ppm

Methacrylic acid:

Guideline ACGIH: TLV-TWA: 20 ppm

Hydroquinone:

Guideline ACGIH:

TLV-TWA: 1 mg/m3 TLV-TWA: 1 mg/m3 Sensitizer.: Sen Sensitizer. PEL-TWA: 2 mg/m3

Guideline OSHA: Magnesium silicate hydrate:

Guideline ACGIH:

TLV-TWA: 1 mg/m3 Respirable fraction (R)

Skin: Yes

Guideline OSHA PEL-TWA: 20 mppcf

1,1,2-trichloroethane:

TLV-TWA: 10 ppm Skin: Yes. Guideline ACGLH: PEL-TWA: 10 ppm Guideline OSHA

Appropriate engineering controls:

Engineering Controls:

Use appropriate engineering control such as process endosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance

of the personal protective equipment.

Individual protection measures:

Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166. Eve/Face Protection:

Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data. Skin Protection Description:

Respiratory Protection:

A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain draumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other draumstances where air purifying respirators may not provide adequate protection.

Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station. Other Protective:

Only established PfL and TLV values for the ingredients are listed. Notes

SECTION 9: PHYSICAL and CHEMICAL PROPERTIES

PHYSI CAL AND CHEMI CAL PROPERTI ES:

Physical State Appearance: Paste.

Odor: Strong acrid. Boiling Point: >200°F (93.3°C) Melting Point: Not determined. Specific Gravity: Not determined. Solubility Not determined. Vapor Density: 3.5 (air = 1)Vapor Pressure: 28 mmHg @68°F Percent Volatile: Not determined. 3 (butyl acetate = 1) Evaporation Rate: Not determined. pH:

Mixture Molecular Formula: Molecular Weight: Mixture Flash Point: 50°F (10°C)

Flash Point Method: Tag dosed cup. (TCC)

Lower Flammable/Explosive Limit: 1.7% Upper Flammable/Explosive Limit: Auto Ignition Temperature: 789°F

VOC Content: <50 g/L mixed.

9.2. Other information:

Percent Solids by Weight Not determined.

SECTION 10: STABILITY and REACTIVITY

Chemical Stability:

Chemical Stability: Unstable.

Possibility of hazardous reactions:

Hazardous Polymerization: Polymerization may occur under certain conditions

Conditions To Avoid:

Conditions to Avoid: Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Oxygen-free atmospheres or inert gas blanketing. Freezing conditions. Material can soften paint and

rubber.

Incompatible Materials:

Incompatible Materials: Oxidizing agents (eg peroxides, nitrates), reducing agents, acids, bases, azo-compounds, catalytic metals (eg copper, iron), halogens. Free radical initiators. Oxygen scavengers.

SECTION 11: TOXICOLOGICAL INFORMATION

TOXI COLOGICAL INFORMATION:

Butylated Hydroxytoluene (BHT):

Administration into the eye - Rabbit Standard Draize test: 100 mg/24H [Moderate] (RTECS) Eye:

Administration onto the skin - Rat LD50 - Lethal dose, 50 percent kill: >2000 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS) Skin:

Oral - Rat LD50 - Lethal dose, 50 percent kill: 890 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS) Ingestion:

Titanium dioxide:

Chronic Effects

Normal application procedures for this product pose minimal hazard as to the release of respirable titanium dioxide dust, but grinding or sanding dried films of this product may yield some respirable titanium dioxide. Although IARC has classified titanium dioxide as possible carcinogenic to human (2B), their summary condudes: "No significant exposure to titanium dioxide is thought to occur during

the use of products which titanium dioxide is bound to other materials". OSHA does not regulate titanium dioxide as a carcinogen. However, under 29CFR 1910.1200 the SDS must convey the fact that titanium dioxide is a potential carcinogen to rats.

Animal evidence shows that high concentrations of pigment-grade (powdered) and ultrafine titanium dioxide dust caused respiratory tract cancer in rats exposed by inhalation. Cardnogenicity:

Methyl Methacrylate Monomer:

Eye: Administration into the eye - Rabbit Standard Draize test: 150 mg [Not reported.] (RTECS)

Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: >5 gm/kg [Skin and Appendages - Dermatitis, other(After systemic exposure)] (RTECS) Skin:

Inhalation - Rat LC50 - Lethal concentration, 50 percent kill: 78000 mg/m3/4H [Details of toxic effects not reported other than lethal dose value] (RTECS) Inhalation:

Ingestion: Oral - Rat LD50 - Lethal dose, 50 percent kill: 7872 mg/kg [Behavioral - Musde weakness Behavioral -

Coma Lungs, Thorax, or Respiration - Respiratory depression] (RTECS)

Methacrylic acid:

Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: 500 mg/kg [Details of toxic Skin:

effects not reported other than lethal dose value] (RTECS)

Oral - Rat LD50 - Lethal dose, 50 percent kill: 1060 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS) Ingestion:

Diisodecyl Phthalate:

Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: >3160 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS) Skin:

Oral - Rat LD50 - Lethal dose, 50 percent kill: 64 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS) Ingestion:

Hydroquinone:

Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: >2000 mg/kg/24H [Details of toxic effects not reported other than lethal dose value] (RTECS) Skin:

Oral - Rat LD50 - Lethal dose, 50 percent kill: 302 mg/kg [Details of toxic effects not reported other Ingestion:

Oral - Rat LD50 - Lethal dose, 50 percent kill: 302 mg/kg [Details of toxic effects not reported other than lethal dose value]
Oral - Rat LD50 - Lethal dose, 50 percent kill: 320 mg/kg [Behavioral - Ataxia Behavioral - Tetany Lungs, Thorax, or Respiration - Dyspnea]
Oral - Rat LD50 - Lethal dose, 50 percent kill: 367.3 mg/kg [Behavioral - Tremor Blood - Other

changes] (RTECS)

1,1,2-trichloroethane:

Eye:

Administration into the eye - Rabbit Standard Draize test: 162 mg [Mild] Administration into the eye - Rabbit Standard Draize test: 500 mg/24H [Mild] (RTECS)

Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: 3730~uL/kg [Details of toxic effects not reported other than lethal dose value] (RTECS) Skin:

Oral - Rat LD50 - Lethal dose, 50 percent kill: 580 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS) Ingestion

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity:

Ecotoxicity: No ecotoxicity data was found for the product.

Environmental Fate: No environmental information found for this product.

SECTION 13: DISPOSAL CONSIDERATIONS

Description of waste:

Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the dassifications of hazardous Waste Disposal:

waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.

RCRA Number:

DANGER! Rags, steel wool and waste soaked with this product may spontaneously catch fire if improperly discarded or stored. To avoid a spontaneous combustion fire, immediately after use, place rags, steel wool or waste in a sealed, water-filled, metal container. Important Disposal Information:

SECTION 14: TRANSPORT INFORMATION

DOT Shipping Name: Refer to Bill of Lading DOT UN Number: Refer to Bill of Lading

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations specific for the product:

Butylated Hydroxytoluene (BHT):

TSCA Inventory Status: Listed Page 5 of 6 Canada DSL: Listed

Titanium dioxide:

TSCA Inventory Status: Listed Canada DSL: Listed

p(BD/ MMA/ STY):

Listed TSCA Inventory Status: Canada DSL: Listed

Methyl Methacrylate Monomer:

TSCA Inventory Status: Listed

EPCRA - 40 CFR Part 372 - (SARA Title III) Section 313 Listed Chemical. Section 313:

Canada DSL: Listed

Methacrylic acid:

TSCA Inventory Status: Listed Canada DSI: Listed

Chlorosulfonated polyethylene:

TSCA Inventory Status: Listed Canada DSL: Listed

Diisodecyl Phthalate:

Listed TSCA Inventory Status:

California PROP 65: Listed: developmental

Canada DSL: Listed

Hydroquinone:

TSCA Inventory Status: Listed

EPCRA (SARA Title III) Section 302 (40 CFR Part 355) Extremely Hazardous Substances (EHS) Threshold Planning Quantity (TPQ) in pounds.: 500/10,000 Section 302 ⊞HS:

Section 313: EPCRA - 40 CFR Part 372 - (SARA Title III) Section 313 Listed Chemical.

Canada DSL: Listed

Magnesium silicate hydrate:

TSCA Inventory Status: Listed Canada DSL Listed

1,1,2-trichloroethane:

TSCA Inventory Status: Listed

Section 313: EPCRA - 40 CFR Part 372 - (SARA Title III) Section 313 Listed Chemical.

California PROP 65: Listed: cancer. Canada DSL: Listed

Canadian Regulations. WHMIS Hazard Class(es): B2; D2B

All components of this product are on the Canadian Domestic Substances List.

WHMIS Pictograms:





SECTION 16: ADDITIONAL INFORMATION

HMIS Ratings:

2* Health Hazard HMIS Health Hazard: HMIS Fire Hazard: 3 Fire Hazard HMIS Reactivity: 2 Reactivity 2 X HMIS Personal Protection: **Personal Protection**

Chronic Health Effects

SDS Revision Date: September 10, 2015 SDS Revision Notes: "GHS Update"

SDS Format:

Disdaimer:

SDS Author: Actio Corporation

This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.



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