

Permabond®

Engineering Adhesives

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800.220.1966

SAFETY DATA SHEET

Permabond UV620

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond UV620

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives Ltd.
Wessex Way
Colden Common
Winchester
Hampshire. SO21 1WP
United Kingdom
Tel: +44 (0)1962 711 661
Fax: +44 (0)1962 711 662
info.europe@permabond.com

1.4. Emergency telephone number

Emergency telephone UK +44 (0)1962 711 661 USA 0800 640 7599 Asia +86 (0)21 5773 4913

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

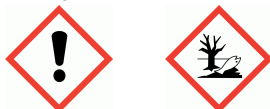
Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 STOT SE 3 - H335

Environmental hazards Aquatic Chronic 2 - H411

Classification (67/548/EEC or 1999/45/EC) Xi;R36/37/38. R43. R52/53.

2.2. Label elements

Pictogram



Signal word Warning

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements	<p>P273 Avoid release to the environment.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352a IF ON SKIN: Wash with plenty of soap and water</p> <p>P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P308+P313 IF exposed or concerned: Get medical advice/ attention.</p>
Contains	<p>2-HYDROXYETHYL METHACRYLATE, ISOBORNYL ACRYLATE, ACRYLIC ACID, DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE</p>
Supplementary precautionary statements	<p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P271 Use only outdoors or in a well-ventilated area.</p> <p>P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P391 Collect spillage.</p> <p>P403+P233 Store in a well-ventilated place. Keep container tightly closed.</p> <p>P501 Dispose of contents/container in accordance with existing Community, National and local regulations.</p>

2.3. Other hazards

None under normal conditions.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

2-HYDROXYETHYL METHACRYLATE		10-30%
CAS number: 868-77-9	EC number: 212-782-2	REACH registration number: 01-2119490169-29-XXXX
Classification	Classification (67/548/EEC or 1999/45/EC)	
Eye Irrit. 2 - H319	R43 Xi;R36/38	
Skin Sens. 1 - H317		
ISOBORNYL ACRYLATE		10-30%
CAS number: 5888-33-5	EC number: 227-561-6	
M factor (Acute) = 1	M factor (Chronic) = 1	
Classification	Classification (67/548/EEC or 1999/45/EC)	
Skin Irrit. 2 - H315	Xi;R36/37/38. N;R51/53.	
Eye Irrit. 2 - H319		
Skin Sens. 1 - H317		
STOT SE 3 - H335		
Aquatic Acute 1 - H400		
Aquatic Chronic 1 - H410		

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ACRYLIC ACID	1-3%	
CAS number: 79-10-7	EC number: 201-177-9	
M factor (Acute) = 1		
Classification Flam. Liq. 3 - H226 Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Corr. 1A - H314 Eye Dam. 1 - H318 STOT SE 3 - H335 Aquatic Acute 1 - H400	Classification (67/548/EEC or 1999/45/EC) R10 C;R35 Xn;R20/21/22 N;R50	
DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE	1-<3%	
CAS number: 75980-60-8	EC number: 278-355-8	
Classification Skin Sens. 1B - H317 Repr. 2 - H361f Aquatic Chronic 2 - H411	Classification (67/548/EEC or 1999/45/EC) Repr. Cat. 3;R62. N;R51/53.	
ETHYLENE DIMETHACRYLATE	<1%	
CAS number: 97-90-5	EC number: 202-617-2	REACH registration number: 01-2119965172-38-XXXX
Classification Skin Sens. 1 - H317 STOT SE 3 - H335	Classification (67/548/EEC or 1999/45/EC) R43 Xi;R37	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention if any discomfort continues.
Skin contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. If symptoms develop, obtain medical attention
Eye contact	Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation	May cause respiratory system irritation.
Skin contact	Skin irritation. Mild dermatitis, allergic skin rash.
Eye contact	Irritating and may cause redness and pain.

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4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with foam, carbon dioxide, dry powder or water fog.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

5.3. Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Use in a well ventilated area. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 5°C and 25°C. Protect against direct sunlight. Never return unused material to storage receptacle.

7.3. Specific end use(s)

Specific end use(s) Adhesive.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

8.2. Exposure controls

Protective equipment



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Appropriate engineering controls	Provide adequate ventilation. Avoid inhalation of vapours. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166
Hand protection	Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn. Gloves should conform to EN 374. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.
Other skin and body protection	Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.
Hygiene measures	Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.
Respiratory protection	No specific recommendations. Respiratory protection may be required if excessive airborne contamination occurs.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Colourless.
Odour	Acrylic
Odour threshold	Not available.
pH	Not relevant.
Melting point	Not available.
Initial boiling point and range	Not applicable.
Flash point	>100°C
Evaporation rate	Not available.
Upper/lower flammability or explosive limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	1.0
Solubility(ies)	Slightly soluble in water.
Auto-ignition temperature	Not available.
Viscosity	≈2500 mPa s @ 23°C
Oxidising properties	Not available.

9.2. Other information

Other information	Not relevant.
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SECTION 10: Stability and reactivity

10.1. Reactivity

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Reactivity The following materials may react with the product: Strong oxidising agents.

10.2. Chemical stability

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions There are no known reactivity hazards associated with this product.

10.4. Conditions to avoid

Conditions to avoid Protect against direct sunlight.

10.5. Incompatible materials

Materials to avoid Strong reducing agents. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects The toxicological properties of this product have not been fully evaluated. Avoid direct contact with skin or eyes. Do not ingest or inhale.

Skin sensitisation

Skin sensitisation May cause sensitisation by skin contact.

Aspiration hazard

Aspiration hazard None under normal conditions.

Inhalation

May cause respiratory system irritation.

Skin contact

Irritating to skin.

Eye contact

Irritating to eyes.

Toxicological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

ATE oral (mg/kg) 5,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 3,000.0

Species Rabbit

ATE dermal (mg/kg) 3,000.0

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ISOBORNYL ACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 5,000.0

Species Rat

ATE oral (mg/kg) 5,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 3,000.0

Species Rabbit

ATE dermal (mg/kg) 3,000.0

ACRYLIC ACID

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 1,405.0

Species Rat

ATE oral (mg/kg) 500.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.0

Species Rabbit

ATE dermal (mg/kg) 1,100.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ dust/mist mg/l) 3.6

Species Rat

ATE inhalation (dusts/mists mg/l) 3.6

Carcinogenicity

IARC carcinogenicity IARC Group 3 Not classifiable as to its carcinogenicity to humans.

Reproductive toxicity

Reproductive toxicity - fertility - NOAEL 460 mg/l, Oral, Rat P, F1

Reproductive toxicity - development Fetotoxicity: - NOAEC: >= 0.673 mg/l, Inhalation, Rabbit

DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE

Acute toxicity - oral

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Acute toxicity oral (LD₅₀
mg/kg) 5,000.0

Species Rat

ATE oral (mg/kg) 5,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀
mg/kg) 2,000.1

Species Rat

ATE dermal (mg/kg) 2,000.1

ETHYLENE DIMETHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀
mg/kg) 8,300.0

Species Rat

ATE oral (mg/kg) 8,300.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀
mg/kg) 2,000.1

Species Rat

ATE dermal (mg/kg) 2,000.1

Skin corrosion/irritation

Animal data Not irritating.

Serious eye damage/irritation

Serious eye
damage/irritation Not irritating.

Skin sensitisation

Skin sensitisation Sensitising.

SECTION 12: Ecological Information

Ecotoxicity Toxic to aquatic life with long lasting effects.

12.1. Toxicity

Toxicity No data available.

Ecological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Acute toxicity - fish LC₅₀, 96 hours: > 100 mg/l, Oryzias latipes (Red killifish)

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 380 mg/l, Daphnia magna

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Acute toxicity - aquatic plants	EC ₅₀ , 72 hours: 836 mg/l, Selenastrum capricornutum NOEC, 72 hours: 400 mg/l, Selenastrum capricornutum
Acute toxicity - microorganisms	EC ₅₀ , 16 hours: > 3000 mg/l, Pseudomonas fluorescens
Chronic toxicity - aquatic invertebrates	NOEC, 21 days: 24.1 mg/l, Daphnia magna

ISOBORNYL ACRYLATE

Acute aquatic toxicity

LE(C)₅₀ 0.1 < L(E)C₅₀ ≤ 1

M factor (Acute) 1

Acute toxicity - fish LC₅₀, 96 hours: 0.704 mg/l, Danio rerio (Zebrafish)

Acute toxicity - aquatic plants EC₅₀, 72 hours: 1.98 mg/l, Pseudokirchneriella subcapitata
NOEC, 72 hours: 0.405 mg/l, Pseudokirchneriella subcapitata

Chronic aquatic toxicity

M factor (Chronic) 1

Chronic toxicity - aquatic invertebrates NOEC, 21 days: 0.092 mg/l, Daphnia magna

ACRYLIC ACID

Acute aquatic toxicity

LE(C)₅₀ 0.1 < L(E)C₅₀ ≤ 1

M factor (Acute) 1

Acute toxicity - fish LC₅₀, 96 hours: 222 mg/l, Brachydanio rerio (Zebra Fish)

Acute toxicity - aquatic invertebrates LC₅₀, 24 hours: 270 mg/l, Daphnia magna
EC₅₀, 48 hours: 95 mg/l, Daphnia magna

Acute toxicity - aquatic plants EC₅₀, 72 hours: 0.04 mg/l, Desmodesmus subspicatus
EC₅₀, 96 hours: 0.17 mg/l, Pseudokirchneriella subcapitata

Acute toxicity - microorganisms EC₂₀, 30 minutes: 900 mg/l, Activated sludge

Chronic toxicity - aquatic invertebrates NOEC, 21 days: 19 mg/l, Daphnia magna

DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE

Acute toxicity - fish LC₅₀, 48 hours: 6.53 mg/l, Oryzias latipes (Red killifish)

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 3.53 mg/l, Daphnia magna

Acute toxicity - aquatic plants EC₅₀, 72 hours: > 2.01 mg/l, Pseudokirchneriella subcapitata

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Acute toxicity - microorganisms EC₅₀, 180 minutes: > 1000 mg/l, Activated sludge

ETHYLENE DIMETHACRYLATE

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 44.9 mg/l, Daphnia magna

Acute toxicity - aquatic plants NOEC, 96 hours: 0.804 mg/l, Pseudokirchneriella subcapitata

Acute toxicity - microorganisms EC₅₀, 180 minutes: 570 mg/l, Activated sludge

Chronic toxicity - aquatic invertebrates EC₅₀, 21 days: >5.05 mg/l, Daphnia magna

12.2. Persistence and degradability

Persistence and degradability No data available.

Ecological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Biodegradation Water - Degradation 84%: 28 days

ISOBORNYL ACRYLATE

Biodegradation Water - Degradation 57%: 28 days

ACRYLIC ACID

Biodegradation Water - Degradation 81%: 28 days

DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE

Biodegradation Water - Degradation < 20%: 28 days

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Ecological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Bioaccumulative potential BCF: 1.34 - 1.54,

ACRYLIC ACID

Partition coefficient log K_{ow}: 0.46

DIPHENYL(2,4,6-TRIMETHYLBENZOYL)PHOSPHINE OXIDE

Bioaccumulative potential BCF: 23 - 55, Cyprinus carpio (Common carp)

12.4. Mobility in soil

Mobility No data available.

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Ecological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Adsorption/desorption coefficient Water - Koc: 42.7 @ 20°C

ACRYLIC ACID

Surface tension 69.6 mN/m @ 20°C

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This substance is not classified as PBT or vPvB according to current EU criteria.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances.

SECTION 14: Transport information

Road transport notes Applies only to inner containers >5 litres. See SP 375

Sea transport notes Applies only to inner containers >5 litres. See 2.10.2.7 of the IMDG code.

Air transport notes Applies only to inner containers >5 litres. See SP A197 (375)

14.1. UN number

3082

14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains Isobornyl Acrylate)

14.3. Transport hazard class(es)

9

Transport labels



14.4. Packing group

III

14.5. Environmental hazards

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Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).
EU legislation	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
Guidance	Workplace Exposure Limits EH40. CHIP for everyone HSG228. Safety Data Sheets for Substances and Preparations. Approved Classification and Labelling Guide (Sixth edition) L131.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date	20/10/2015
Revision	3
Supersedes date	15/08/2014
Risk phrases in full	R10 Flammable. R20/21/22 Harmful by inhalation, in contact with skin and if swallowed. R35 Causes severe burns. R36/37/38 Irritating to eyes, respiratory system and skin. R36/38 Irritating to eyes and skin. R37 Irritating to respiratory system. R43 May cause sensitisation by skin contact. R50 Very toxic to aquatic organisms. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R62 Possible risk of impaired fertility.

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Hazard statements in full

H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H361f Suspected of damaging fertility.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.