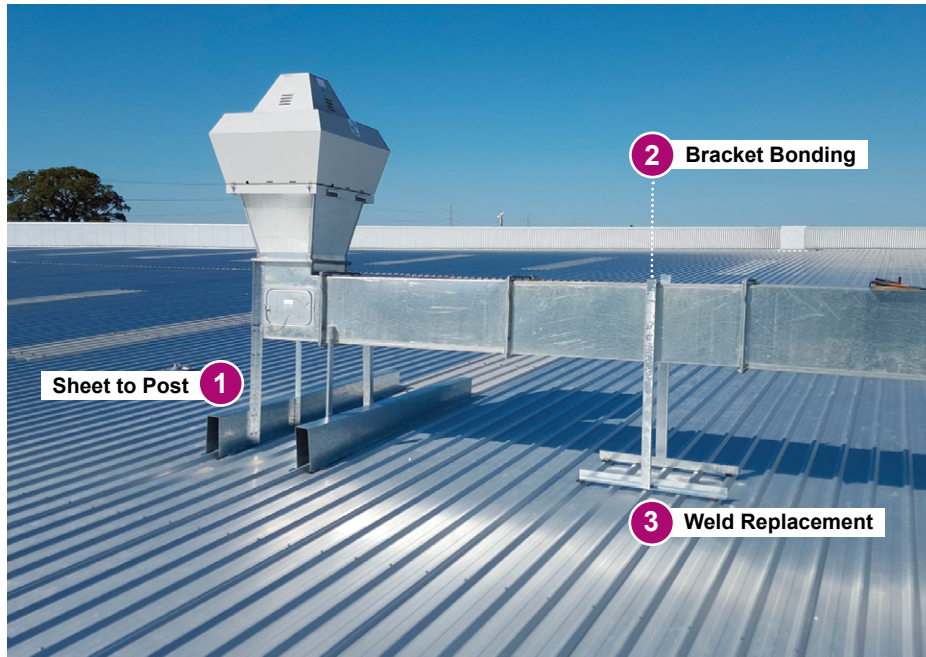




Reduce Assembly Time with Primerless, Fast-Curing Plexus Adhesives



The Plexus® range of adhesives are specifically designed to provide superior durability and enable mixed material bonding. They are proven for use in a wide range of HVAC applications. Whether making a sheet-to-post or bracket bond, Plexus adhesives provide HVAC OEMs with a faster and more robust solution than welding, mechanical fasteners, or other adhesive options.

Benefits

Fast Strength Development

Unclamps faster than current solutions.
Longer open time.

Reduce Surface Preparation

No primers or adhesion promoters required.
Wide adhesion range of substrates.

Improve Durability

Excellent fatigue resistance.
High strength, elongation, and impact resistance.

Mixed Material Bonding

Primerless to metals, thermoplastics & composites.
Enables new engineering designs.

Easy to Use

Handles off-ratio mixing.
Thixotropic beads that don't sag.

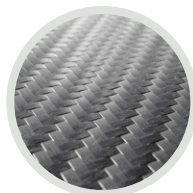
Key Substrates



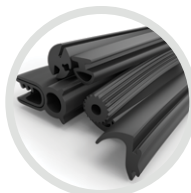
Metals



Thermoplastics



Composites



Rubber



chemical-concepts.com
800.220.1966
410 Pike Road • Huntingdon Valley, PA 19006



Product	Applications	Chemistry	Mix Ratio	Working Time min.	Fixture Time min.	Tensile Strength psi (MPa)	Tensile Elongation %	Substrate Adhesion				Unique Properties		
								Raw Metal	Coated Metals	Amorphous Plastics	Composites	Primerless to Metal	Low Shrink	Low Odor
MA300	All Purpose, High Strength	MMA	1:1	3 - 6	12 - 15	3,000 - 4,000 (20.7 - 27.6)	5 - 15	●*	●	●	●			
MA310	All Purpose, High Strength	MMA	1:1	15 - 18	45 - 55	3,500 - 4,500 (24.1 - 31)	5 - 15	●*	●	●	●			
MA8105	Low Odor, High Toughness, Primerless to Metal	MMA	1:1	3 - 6	12 - 16	3,000 - 3,500 (20.7 - 24.1)	20 - 40	●	●	●	●	●	●	●
MA8110	Low Odor, High Toughness, Primerless to Metal	MMA	1:1	8 - 12	35 - 50	3,100 - 3,600 (21.4 - 24.8)	40 - 70	●	●	●	●	●	●	●
MA8120	Low Odor, High Toughness, Primerless to Metal	MMA	1:1	18 - 22	75 - 90	2,500 - 3,000 (17.2 - 20.7)	50 - 80	●	●	●	●	●	●	●
MA205 HV	Primerless to Aluminum, Ultrafast Fixture Times	MMA	10:1	3 - 5	7 - 9	2,000 - 2,500 (13.8 - 17.2)	20 - 50	●	●	●	●	●		
MA3940 LH	All Purpose, High Strength, High Toughness	MMA	10:1	4 - 5	8 - 10	1,160 - 1,740 (8.0 - 12.0)	75 - 100	●*	●	●	●			
MA832	Primerless to Aluminum, High Strength	MMA	10:1	12 - 16	55 - 60	2,700 - 3,000 (18.6 - 20.7)	30 - 60	●	●	●	●	●		
PU2105	Primerless to Metal, No Odor, Low Shrink, Non-Flammable	PU	1:1	4 - 6	18 - 22	3,700 - 4,350 (13.8 - 19.3)	~5	●	●	●	●	●	●	●
H4110	Primerless to Metal, Elastic, Low Shrink, Non-Flammable	Hybrid	1:1	8 - 12	50 - 65	800 - 1,000 (13.8 - 19.3)	150	●	●	●	●	●	●	●

● Preferred ● Good * PC120 Cleaner/Conditioner Recommended

