SAFETY DATA SHEET



1. Identification

Product identifier PLEXUS® MA330 Adhesive

Other means of identification

SKU# 0923

Recommended use Not available.
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923

United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 2Health hazardsAcute toxicity, inhalationCategory 4Skin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 2A

Sensitization, skin

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear

Category 1A

protective gloves/eye protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off

medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Storage Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Hazard(s) not otherwise classified (HNOC)

Supplemental information

Dispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl Methacrylate		80-62-6	40 - 60
CHLOROSULFINATED POLYETHLENE		68037-39-8	20 - 40
DIISODECYL ADIPATE		27178-16-1	2.5 - 10
Titanium Dioxide	TITANIUM DIOXIDE	13463-67-7	1 - 5
Cumene Hydroperoxide		80-15-9	1 - 2.5
DIISODECYL PHTHALATE (DI	DP)	26761-40-0	1 - 2.5
MALEIC ACID		110-16-7	1 - 2.5
Phenol, 2,6-bis(1,1-dimethylethyl)-4-me	ethyl-	128-37-0	1 - 2.5
Other components below repor	table levels		10 - 20

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapor.

Material name: PLEXUS® MA330 Adhesive

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)				
Components	Туре	Value	Form	
Methyl Methacrylate (CAS 80-62-6)	PEL	410 mg/m3		
		100 ppm		
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.	

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Components	Туре	Value	Form
Titanium Dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
US. ACGIH Threshold Limit Values	3		
Components	Туре	Value	Form
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Phenol, 2,6-bis(1,1-dimethylethyl)-4- methyl- (CAS 128-37-0)	TWA	2 mg/m3	Inhalable fraction and vapor.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide to Chem	nical Hazards		
Components	Туре	Value	
Methyl Methacrylate (CAS 80-62-6)	TWA	410 mg/m3	
		100 ppm	
Phenol, 2,6-bis(1,1-dimethylethyl)-4- methyl- (CAS 128-37-0)	TWA	10 mg/m3	
US. Workplace Environmental Exp	oosure Level (WEEL) Guides		
Components	Туре	Value	
Cumene Hydroperoxide (CAS 80-15-9)	TWA	6 mg/m3	
		1 ppm	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US WEEL Guides: Skin designation

Cumene Hydroperoxide (CAS 80-15-9)

Can be absorbed through the skin.

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not

be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste.
Physical state Liquid.

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Form Paste. Off-white. Color Odor Fragrant Odor threshold Not available. pН Not available.

-54.4 °F (-48 °C) estimated Melting point/freezing point Initial boiling point and boiling 212.9 °F (100.5 °C) estimated

range

50.0 °F (10.0 °C) estimated Flash point

Evaporation rate Not available. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower 1.7 %

(%)

Flammability limit - upper

(%)

12.5 %

Explosive limit - lower (%) Not available. Not available. Explosive limit - upper (%) 28 mm Hg @ 68 F Vapor pressure Vapor density Not available.

Relative density Solubility(ies)

Not available. Solubility (water) Not available. **Partition coefficient**

(n-octanol/water)

Auto-ignition temperature Not available. Not available. **Decomposition temperature** Not available. **Viscosity**

Other information

1.04 g/cm3 estimated **Density**

Explosive properties Not explosive.

Flammable IB estimated Flammability class

Oxidizing properties Not oxidizing. Specific gravity 1.04 estimated

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerization does not occur.

Not available.

reactions

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the Conditions to avoid

flash point. Contact with incompatible materials.

Strong oxidizing agents. Nitrates. Peroxides. Incompatible materials Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Causes skin irritation. May cause an allergic skin reaction. Skin contact

Eye contact Causes serious eye irritation.

Ingestion Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Components Species Test Results

Cumene Hydroperoxide (CAS 80-15-9)

Acute Inhalation

LC50 Mouse 200 mg/l, 4 Hours

DIISODECYL PHTHALATE (DIDP) (CAS 26761-40-0)

<u>Acute</u>

Dermal

LD50 Rabbit > 3160 mg/kg

Inhalation

LC50 Rat > 12.54 mg/l, 4 Hours

Oral

LD50 Rat 64000 mg/kg

MALEIC ACID (CAS 110-16-7)

Acute Dermal

LD50 Rabbit 1560 mg/kg

Oral

LD50 Rat 708 mg/kg

Methyl Methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (CAS 128-37-0)

Acute Oral

LD50 Rat 890 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye Causes serious eye irritation.

irritation

Respiratory or skin sensitization

ACGIH sensitization

METHYL METHACRYLATE (CAS 80-62-6) Dermal sensitization

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl Methacrylate (CAS 80-62-6)

Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl
3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

(CAS 128-37-0)

Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

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SDS US

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityDue to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazardDue to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

MALEIC ACID -0.48
Methyl Methacrylate 1.38

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the

material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contests/containers in accordance with least/regional/national/international regulations.

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulationsDispose in accordance with all applicable regulations. **Hazardous waste code**D001: Waste Flammable material with a flash point <140 F

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN1133

UN proper shipping name Adhesives, containing a flammable liquid, Limited Quantity

Transport hazard class(es)

Class 3
Subsidiary risk Label(s) 3
Packing group III

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions B1, B52, IB3, T2, TP1

Packaging exceptions150Packaging non bulk173Packaging bulk242

IATA

UN number UN1133

UN proper shipping name Adhesives containing flammable liquid, Limited Quantity

Transport hazard class(es)
Class 3
Subsidiary risk Packing group III

Material name: PLEXUS® MA330 Adhesive

SDS US

Environmental hazards No. **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo Allowed with restrictions.

aircraft

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1133

UN proper shipping name ADHESIVES containing flammable liquid, Limited Quantity

Transport hazard class(es)

Class 3
Subsidiary risk Packing group III
Environmental hazards

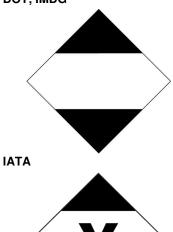
Marine pollutant No. EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and the IBC Code

DOT; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Cumene Hydroperoxide (CAS 80-15-9) % 1.0 Methyl Methacrylate (CAS 80-62-6) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Cumene Hydroperoxide (CAS 80-15-9) Listed. Methyl Methacrylate (CAS 80-62-6) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern

DIISODECYL PHTHALATE (DIDP) Phthalates Action Plan

(CAS 26761-40-0)

CERCLA Hazardous Substance List (40 CFR 302.4)

Cumene Hydroperoxide (CAS 80-15-9) Listed. DIISODECYL PHTHALATE (DIDP) (CAS 26761-40-0) Listed. MALEIC ACID (CAS 110-16-7) Listed. Methyl Methacrylate (CAS 80-62-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

Classified hazard

Flammable (gases, aerosols, liquids, or solids)

categories

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eve damage or eve irritation Respiratory or skin sensitization

Specific target organ toxicity (single or repeated exposure)

Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Cumene Hydroperoxide	80-15-9	1 - 2.5
Methyl Methacrylate	80-62-6	40 - 60

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methyl Methacrylate (CAS 80-62-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl Methacrylate (CAS 80-62-6) Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including BUTADIENE, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

2-Propenenitrile; Acrylonitrile, Cyanoethylene Listed: July 1, 1987

(CAS 107-13-1)

BUTADIENE (CAS 106-99-0) Listed: April 1, 1988 Cumene (CAS 98-82-8) Listed: April 6, 2010 Ethyl Acrylate (CAS 140-88-5) Listed: July 1, 1989 Listed: April 22, 2016 STYRENE (CAS 100-42-5) Listed: September 2, 2011 Titanium Dioxide (CAS 13463-67-7)

California Proposition 65 - CRT: Listed date/Developmental toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004 DIISODECYL PHTHALATE (DIDP) Listed: April 20, 2007

(CAS 26761-40-0)

California Proposition 65 - CRT: Listed date/Female reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

California Proposition 65 - CRT: Listed date/Male reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

DIISODECYL PHTHALATE (DIDP) (CAS 26761-40-0)

Methyl Methacrylate (CAS 80-62-6)

International Inventories

Taiwan

country(s).

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes *A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

Taiwan Chemical Substance Inventory (TCSI)

16. Other information, including date of preparation or last revision

05-27-2019 Issue date **Revision date** 05-03-2020

Version # 02

HMIS® ratings Health: 2

Flammability: 3 Physical hazard: 0

Health: 2 NFPA ratings

Flammability: 3 Instability: 0

ITW Performance Polymers cannot anticipate all conditions under which this information and its **Disclaimer**

> product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA330 Adhesive

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Yes

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA330 Activator

Other means of identification

SKU# 0924

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923

United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 2Health hazardsAcute toxicity, inhalationCategory 4Skin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 2A

Sensitization, skin

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Category 1A

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear

protective gloves/eye protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get

medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Storage Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Hazard(s) not otherwise

classified (HNOC) Supplemental information Dispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl Methacrylate		80-62-6	60 - 80
PYRIDINE, 3,5-DIETHYL-1,2-DIHYDRO-1-P NYL-2-P ROPYL-	HE	34562-31-7	2.5 - 10
Other components below reports	able levels		20 - 40

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Indication of immediate medical attention and special treatment needed

General information

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area, Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Specific hazards arising from the chemical

Do not use water jet as an extinguisher, as this will spread the fire.

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapor.

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Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	
Methyl Methacrylate (CAS 80-62-6)	PEL	410 mg/m3	
		100 ppm	

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US. ACGIH Threshold Limit Values Value Components Type Methyl Methacrylate (CAS STEL 100 ppm 80-62-6) **TWA** 50 ppm **US. NIOSH: Pocket Guide to Chemical Hazards** Components Value **Type** Methyl Methacrylate (CAS **TWA** 410 mg/m3 80-62-6)

Biological limit valuesNo biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

100 ppm

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not

be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste.
Physical state Liquid.
Form Paste.
Color Black.

Odor Fragrant
Odor threshold Not available.
pH Not available.

Melting point/freezing point -54.4 °F (-48 °C) estimated Initial boiling point and boiling 212.9 °F (100.5 °C) estimated

range

Flash point 50.0 °F (10.0 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

er 2

(%)

2.1 % estimated

Flammability limit - upper

(%)

12.5 % estimated

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 51.33 hPa estimated

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.96 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidizing properties Not oxidizing.

Specific gravity 0.96 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stabilityMaterial is stable under normal conditions. **Possibility of hazardous**Hazardous polymerization does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Nitrates. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an

allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Components Species Test Results

Methyl Methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritationCauses skin irritation.Serious eye damage/eyeCauses serious eye irritation.

irritation

Respiratory or skin sensitization

ACGIH sensitization

METHYL METHACRYLATE (CAS 80-62-6)

Dermal sensitization

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

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IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl Methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Methyl Methacrylate 1.38

Mobility in soil No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Hazardous waste code

Dispose in accordance with all applicable regulations.

D001: Waste Flammable material with a flash point <140 F

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1133

UN proper shipping name

Transport hazard class(es)

Adhesives, containing a flammable liquid, Limited Quantity

3 Class Subsidiary risk 3 Label(s) Ш Packing group

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions B1, B52, IB3, T2, TP1

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Packaging exceptions 150 Packaging non bulk 173 Packaging bulk 242

IATA

UN1133 **UN number**

Adhesives containing flammable liquid, Limited Quantity **UN proper shipping name**

Material name: PLEXUS® MA330 Activator

Transport hazard class(es)

Class 3 Subsidiary risk Packing group Ш **Environmental hazards** No. **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

Allowed with restrictions.

aircraft

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1133

UN proper shipping name ADHESIVES containing flammable liquid, Limited Quantity

Not established.

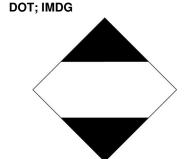
Transport hazard class(es) 3 Class Subsidiary risk Ш Packing group **Environmental hazards**

Marine pollutant No. F-E, S-D **EmS**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code



IATA



15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication **US federal regulations**

Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Methyl Methacrylate (CAS 80-62-6) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Methyl Methacrylate (CAS 80-62-6) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

Material name: PLEXUS® MA330 Activator

SDS US

CERCLA Hazardous Substance List (40 CFR 302.4)

Methyl Methacrylate (CAS 80-62-6)

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Yes

SARA 302 Extremely hazardous substance

Not listed

SARA 311/312 Hazardous

chemical

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

Specific target organ toxicity (single or repeated exposure)

Listed.

Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

Chemical name CAS number % by wt. Methyl Methacrylate 80-62-6 60 - 80

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methyl Methacrylate (CAS 80-62-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl Methacrylate (CAS 80-62-6) Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including BUTADIENE, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

2-Propenenitrile; Acrylonitrile, Cyanoethylene Listed: July 1, 1987

(CAS 107-13-1)

BUTADIENE (CAS 106-99-0) Listed: April 1, 1988 Carbon Black (CAS 1333-86-4) Listed: February 21, 2003 Ethyl Acrylate (CAS 140-88-5) Listed: July 1, 1989 STYRENE (CAS 100-42-5) Listed: April 22, 2016

California Proposition 65 - CRT: Listed date/Developmental toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004 California Proposition 65 - CRT: Listed date/Female reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

California Proposition 65 - CRT: Listed date/Male reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Methyl Methacrylate (CAS 80-62-6)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region Inventory name On inventory (yes/no)*

Europe European Inventory of Existing Commercial Chemical

Substances (EINECS)

European List of Notified Chemical Substances (ELINCS) Europe No Japan Inventory of Existing and New Chemical Substances (ENCS) No Korea Existing Chemicals List (ECL) Yes

New Zealand New Zealand Inventory Yes **Philippines** No

Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI) Yes Toxic Substances Control Act (TSCA) Inventory United States & Puerto Rico Yes

16. Other information, including date of preparation or last revision

05-26-2019 Issue date 05-03-2020 **Revision date**

Version # 02

HMIS® ratings Health: 2

Flammability: 3 Physical hazard: 0

NFPA ratings Health: 2

> Flammability: 3 Instability: 0

ITW Performance Polymers cannot anticipate all conditions under which this information and its Disclaimer

> product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Revision information Hazard(s) identification: Response

Composition/information on ingredients: Component information

Stability and reactivity: Conditions to avoid Toxicological information: Acute toxicity Toxicological information: Aspiration hazard Toxicological information: Carcinogenicity Toxicological information: Mutagenicity Toxicological information: Reproductivity

Toxicological information: Respiratory sensitization

Toxicological information: Ingestion Toxicological information: Inhalation

Toxicological information: Specific target organ toxicity - repeated exposure Toxicological information: Specific target organ toxicity - single exposure



^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).