

Sign Industry

NEW Products

HUNTSMAN

Araldite 2080

Low odor toughened Acrylic Structural

- Adhesive
- High Strength
- High Flexibility • Non-flammable
- High Elongation for metals, composites and some plastics
- Available in two versions of shorter and longer reactivity time



- Metal snap fastening system • Quick and easy installation
- Replaces Z clips and other
- mounting hardware • Flame and corrosion resistant
- Long-lasting life compared to the most common plastic systems



Jhem-**Set**™

Temperature Tapes

General purpose and double coated

- Double sided, acrylic based adhesive tape
- Improved bonding at low an freezing temperatures



Jhem-**Set**™ UltraLok 420-1

Two-part methacrylate, flexibilized, structural bonding adhesive

- Working time of 3 to 7 minutes
- Superior bond strength
- Extreme durability
- Excellent impact and weathering properties



WELD*ON.

Weld-On 30

Two-component, low VOC, reactive structural adhesive

- Forms a high strength bond within an hour
- Bonds to a wide variety of metals, plastics, wood, concrete, brick, and many other substrates
- · High bond strength
- High environmental resistance



7800 A/B

Snap cure urethane adhesive

Fast-curing, flexible ahesive for painted metal and plastic

- Rapid strength development
- No odor
- Flexible



HUNTSMAN

Araldite 2053

5 & 15 Minute Acrylic Adhesive

- 10:1 structural metal bonder
- · Economical, workhorse adhesive
- 50% elongation for tough, durable



Tensor P300

Multi-purpose contact adhesive

- Fast, high tack
- Excellent green strength and high heat resistance (over 220°F/105°C
- Fast drying with long open time
- Compare to 3M 90 Spray Adhesive
- General Purpose Contact Adhesive



T.pecialin/ert

ATC Bonding **Fasteners**

Adhesive is distributed evenly throughout the bonding area

- 50% stronger in shear strength
- 25% stronger in tensile than standard design
- No waste
- Perfect design
- Excellent performance



PLEXUS

H4110

Faster alternative to construction adhesive

- Excellent environmental resistance
- Elastic bonding • Excellent gap filling and
- thixotropic Easy to use 1:1 ratio
- Low print Low exotherm and low shrink



MA8105

Advanced direct-to-metal, two-part methacrylate structural adhesive

- Versatile 1:1 mix ratio
- Save time and labor
- Expands design possibilities by offering primerless adhesion to metals (including galvanized steel), coatings, plastics including nylon (polyamide), and composites



Jhem-**Set UltraLok 1000**

Two-part clear acrylic adhesive

- Clear, non-yellowing adhesive
- Working time of 4 to 7 minutes
- · Bonds metals, plastics and dissimilar materials
- Superior toughness and durability than other adhesives



METAL BONDING

LORD

Signlok Series

For bonding metals and engineered plastics

- Conveniently packaged in (225 mL) cartridges
- Replace welding, riveting and other mechanical fasteners
- UL Approved • Right-size packaging fits
- most jobs and eliminates waste 90% full cure
- within one hour Available in a
- range of work times



LORD

400 Series

Two Part Acrylic Adhesive

For bonding metals and plastics

- Great for: Metal frame
- assembly
- Channel letter assembly
- Bonding studs
- Reinforcing butt ioints



Maxlok Series

Replaces welding, brazing, riveting and other mechanical fastening methods

- Glass beads
- Matte gray finish
- 4:1 ratio
- Precise Bondline
- Environmentally Resistant
- Temperature Resistant
- Non-Sag



Signlok 810

Low Read-Through Acrylic Adhesive

with LORD Accelerator 20

- For aluminum composite (Dibond, Alucobond)
- No warping caused by other glues
- Resists dilute acids, alkalis, solvents, greases, oils and moisture
- Shelf life is nine months when stored below 77°F (25°C)



GENERAL PURPOSE ADHESIVES

LOID

7550 A/C

Two-component clear urethane adhesive system

- · Optically clear adhesive for bonding trimcap materials to polycarbonate faces
- Bonds Lexan™, ABS, polycarbonate and prefinished metals
- Non yellowing and UV resistant
- Self-leveling



7545 A/E

Two-component urethane adhesive system

For use when bonding composites and dissimilar substrates

- HDU (Sign Foam)
- PVC
- Wood
- Fiberglass
- Painted Metal
- Polycarbonate Environmentally Recommended
- Chemically Resistant



Two-component epoxy adhesive system

The ideal anchoring adhesive for stud mounting.

- Stone and porous substrates
- High and low temp resistance; -40°F to 400°F
- Concrete
- General Purpose
- Bare metal to HDU
- Bare metal to wood
- Excellent Engineering **Properties**



7610DTM

Direct-to-Metal Seam Sealer & Adhesive

For bonding metals and plastics.

- Moisture-cure adhesive and seam sealer
- Durable
- Convenient
- Chemically Resistant
- Temperature Resistant
- Shelf Life Shelf life is 15 months when stored in a well ventilated area at or below 80°F (27°C)



WELDON ADHESIVES

WELDION

SCIGRIP #45

Two-component, low VOC, reactive structural adhesive

- Forms a high strength bond within an hour
- Bonds to a wide variety of metals, plastics, wood. concrete, brick, and many other substrates
- High bond strenath
- High environmental resistance



WELDXON

SCIGRIP #4

Fast set solvent cement for acrylics

- Water-thin, moderately fast set solvent cement for acrylics. Will also bond styrene, butyrate and polycarbonate to themselves
- Working Time: 1-2 minutes
- Fixture Time: 3 minutes
- Shelf Life: 2 years



WELDXON

SCIGRIP #16

Fast set solvent cement for acrylics

- Weld-On 16 is especially formulated to bond acrylic (poly-methyl methacrylate) plastic
- It can also be used for bonding styrene, butyrate, PVC. ABS and polycarbonate, as well as other plastics and porous surfaces
- Shelf Life: 2 years



WELDION

SCIGRIP #55/58

Two-component urethane adhesive

- VOC-free, two-component, fast-setting, reactive, urethane-based adhesive
- Excellent UV
- light resistance • Working Time: 5-6 minutes
- Fixture Time: 1-2 hours
- Shelf Life: 1 year



ULTRALOK SERIES ADHESIVES









preparation

PLEXUS ADHESIVES







High strength,

stiffness and

toughened

dispensinas





SPECIALTY ADHESIVES







Jhem-Set_™

Chem-Set_™ 605 Quick Set Acrylic Adhesive Minimal surface preparation • 1:1 mix ratio • Rapid fixture in thin set Non-sagging formula • Working Time: 2-3 min. @ 72° F • Fixture Time: 8-10 min. @ 72° F • Functional Cure: 3/4 - 1 hr @ 72° F

DIRECT FOAM TAPES

hem-Set™

VST 6120

High Bond Tape



- High Tensile Strength
- Very High Bond Adhesion
- Moisture/solvent resistant with outstanding weathering properties
- Shock, vibration and noise damping properties
- White or Grey

47 mil (.047")



Jhem-Set_™

VST 6364

Foam Acrylic Tape



- High Tensile Strength
- Very High Bond Adhesion
- Moisture and solvent resistant
- Shock, vibration and noise damping properties
- Creates a permanent seal across entire surface

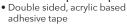
25 mil (.025")



√hem-**Set**...

VST 6110

High Performance 36YD General Purpose Tape



• Excellent adhesion performance on plastics, glass, steel, aluminum and ceramics

• White or Grey

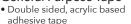
32 mil (.032")



Chem-Set_™

VST 6160

High Performance General Purpose Tape



- Excellent adhesion performance on plastics, glass, steel, aluminum and ceramics
- White or Grey

62 mil (.062"



TRANSPARENT TAPES

Jhem-**Set**™

VST 6100C Clear High

Bond Tape



- 100% acrylic based
- Resistant to UV, aging, softening agents and solvents
- Resistant to the peel and shear loads that can affect a bond

40 mil (.040")



Jhem-**Set**™

VST 3050C

Transparent Direct Foam



- Double sided, acrylic based adhesive tape
- Excellent adhesion performance on plastics, glass, stainless steel, galvanized steel, anodized aluminum and coated aluminum and glass

20 mil (.020")



Jhem-**Set**™

VST 3025C

Ultra-Thin



- 100% acrylic based
- Designed for bonding transparent materials like glass, glass epoxy, stainless steel, galvanized steel, anodized aluminum, coasted aluminum

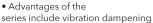
10 mil (.010")



Jhem-Set_™

VST 6150C

Clear Transparent Industrial Tape



 Very good sealing properties and resistance to weathering, aging, yellowing (UV influence), chemicals, plasticizers, and excellent long term stability

60 mil (.060")



SPECIALTY TAPES

Jhem-Set ...

VST LSE TAPES

Double coated High conformable acrylic foam tape

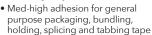
- Various medium and low surface energy plastics
- Powder coatings
- Clearcoats
- Ceramic car paints



⊸hem-**Set**

General Purpose Masking Tape





 Excellent adhesion and quick stick to metal, vinyl, glass, rubber and plastic

 Conforms to irregular surfaces and shapes without tearing or lifting



⊸hem-**Set**

Blue Painters Tape 60 YD



- Ideal for painted walls, trim, glass, woodwork, metal and a wide variety of other applications
- Environmentally safe
- Comes in sizes from 3/4" to 3"
- Works on a variety of surfaces
- Designed to prevent dry out or keep its holding power



Jhem-**Set**™

PEFO6R

Double Coated FoamTape



1/16", 1/32" Thick

- Used for mounting and joining nameplates, signs, small die cast parts, mirrors, maps, etc
- Higher adhesion to low-energy surfaces (some plastics, films)
- Suitable for applications where moisture resistance is required



TESA SIGN AND DISPLAY TAPES





40 mil (.040")





TESA SPECIALTY TAPES









FILMIC TAPES AND PRIMERS







least 12 months

1 4 6



ADHESIVES & SEALANTS





adhesive and sealant

- without priming Wide range of applications
- Ready to use, reduces labor costs
- Easier to match part contours
- Vibration damping
- Improved aesthetics
- Low dirt pick-up
- Speed and ease of application



Jhem-Set_™ MS35 Ultra Clear

For bonding and sealing a wide variety of building materials

- · PVC, glass, steel, aluminum, tile, FRP, granite, marble, concrete, wood and many plastics
- Cures fast and remains flexibe Exceptional
- resistance to weathering and temperature extremes
- USDA accepted



High strength polyurethane adhesive/sealant

- Non-sag, low odor
- Sandable and paintable
- Non-corrosive
- Can be overpainted • Can be sanded
- Lower VOC's
- Available Colors: WHITE, GREY, BLACK, ALUMINUM



SILICONES, CAULKS AND ANCHORING ADHESIVES





335

Neutral Cure Silicone Sealant/Adhesive

- 100% Silicone Sealant
- High Performance, Excellent Adhesion
- Resistant to UV degredation and Weathering
- Mold and Mildew Resistant
- Adheres to porous surfaces unlike other 100% silicones





ULTRA CLEAR

PB-3

Siliconized acrylic

latex sealant

- Non-Sag
- Low Odor
- Paintable
- Water Clean-Up
- Exterior/Interior Use
- Mildew Resistant
- Non-Staining
- Non Yellowing
- Low Dirt





- capacity, is non-sag and low odor
- · Comes with 2 static mixers per cartridge

BONDING FASTENERS









SPECIALTY FASTENERS









DISPENSERS & MIXING TIPS































ABRASIVES











Please contact us with any additional questions. We are happy to help!

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