## P6U/

### FIRE RATED CA COMPLIANT **CONTACT ADHESIVE**



As part of our INDUSTRIAL range, P607 is a web spray adhesive designed for use in applications using the substrates listed.



















FRP/GRP

Foam

Metal / Aluminum Sheeting

Plywood

Web Spray

**CA Compliant** 

Class A Fire

Co-Rez

Heat Resistance up to 200F/94C

#### PRODUCT DESCRIPTION

Tensorgrip® P607 is a Class A Fire Rated multi-purpose contact adhesive that effectively bonds a vast range of substrates while maintaining compliance with stringent California VOC requirements (SCAQMD Rule 1168). Formulated with CO-REZ Technology, which is an exceptional formulation incorporating a highly engineered resin and gas matrix. The result: Greater Coverage from Less Canister Weight. Fire rated testing includes ASTM E1354 test method for heat and visible smoke release complying with FMVSS 302 Standards

#### **ADVANTAGES**

- Class A Fire Rated
- Good heat resistance
- High Strength, long term bond

- Low VOC California Compliant
- Versatile Adhesive that bonds to nearly any surface
- Fully Portable System
- 100% Adhesive Transfer to substrate

#### DIRECTIONS FOR USE

Tensorgrip® P607 is designed as a portable, self-contained spray system for field or shop applications.

- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

#### CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the canister valve in the open position. Do not disconnect the hose/gun from the canister. Close and lock the spray gun. To change or disconnect canister: Turn canister valve to the off position, spray out remaining adhesive from the hose, disconnect the hose and spray gun from the canister.
- Reconnect the hose and spray gun to a new canister of adhesive and turn the canister valve to re-pressurize. Or if you are NOT connecting to a new canister, connect hose to canister of cleaner (sold separately) and spray out until liquid is clear as the indication the hose/gun is clean.





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#### CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES				
Total Solids	32–38%			
VOC Content	45g/L (Canister) & 35.9% by weight (Aerosol)			
Color	Clear or Red			
System Flammability	Flammable			
Solvent System	Methyl Acetate			
Dry time	2–4 mins dependent on temp & humidity			
Open time	Long			
Shelf Life	18 months from date of manufacture			

PACKAGING		
650 ML (22 FL OZ)	Aerosol Can	
7L	Disposable Canister	
22L	Disposable Canister	
108L	Returnable Canister	
216L	Returnable Canister	

#### **APPLICATION TOOLS**

TOOL	PART NUMBER		CANISTER SIZES			
Hoses	M130-6 (6')	×				
	M130-12 (12')		Х	Х	X	
	M130-18 (18')		Х	Х	X	
	M130-25 (25')			×	×	
	M130-36 (36')				×	
	M130-50 (50')				×	
Spray Guns	M120 (standard gun)	X	Х	Х	Х	
Spray Tip	6501B (3"-6" Med. Build Spray Pattern)	X	Х	Х	X	
Hose Splitter	M300 (2 way Splitter with 1 cap)			×	×	

#### HANDLING AND STORAGE

- Consult Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.

- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test product to determine suitability for your particular application prior to use in production.

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