

Permabond®

Engineering Adhesives

SAFETY DATA SHEET

Permabond PT328A

1. Identification

Product identifier

Product name Permabond PT328A

Recommended use of the chemical and restrictions on use

Application Adhesive.

Details of the supplier of the safety data sheet

Supplier Permabond LLC
14 Robinson Street
Pottstown, PA 19464
USA
Telephone: 732-868-1372 or 800-640-7599
Website: www.permabond.com



chemical-concepts.com

800.220.1966

410 Pike Road • Huntingdon Valley, PA 19006

Emergency telephone number

Emergency telephone Medical: Poison Control Center 866-827-6282 (toll free) or 303-389-1109 Transport: CHEMTREC 800-424-9300

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Label elements

Hazard symbols



Signal word Warning

Hazard statements H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.

Permabond PT328A

Precautionary statements	<p>P261 Avoid breathing vapor/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P272 Contaminated work clothing must not be allowed out of the workplace.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.</p>
---------------------------------	--

Contains m-PHENYLENEBIS(METHYLAMINE)

3. Composition/information on ingredients

Mixtures

1,1',1",1'''-ETHYLENEDINITRILOTETRAPROPAN-2-OL CAS number: 102-60-3	5-10%
Classification Eye Irrit. 2A - H319	
m-PHENYLENEBIS(METHYLAMINE) CAS number: 1477-55-0	1-5%
Classification Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Corr. 1C - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317 Not relevant.	

The full text for all hazard statements is displayed in Section 16.

Composition comments Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. First-aid measures

Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention if any discomfort continues.
Skin Contact	Remove contaminated clothing. Wash skin thoroughly with soap and water. If symptoms develop, obtain medical attention
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.

Most important symptoms and effects, both acute and delayed

Permabond PT328A

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Extinguish with foam, carbon dioxide, dry powder or water fog.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Hazardous combustion products Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

Advice for firefighters

Protective actions during firefighting Use water to keep fire exposed containers cool and disperse vapors.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid the spillage or runoff entering drains, sewers or watercourses.

Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal.

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin, eyes and clothing. Do not breathe vapour/spray. Wash hands thoroughly after handling. Keep container tightly sealed when not in use.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place.

Specific end uses(s)

Specific end use(s) Adhesive.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

m-PHENYLENEBIS(METHYLAMINE)

Permabond PT328A

Ceiling exposure limit: ACGIH 0.1 mg/m³

Sk

ACGIH = American Conference of Governmental Industrial Hygienists.

Sk = Danger of cutaneous absorption.

Ingredient comments	No exposure limits known for ingredient(s).
<u>Exposure controls</u>	
Appropriate engineering controls	Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.
Eye/face protection	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for slashing or spraying exists.
Hand protection	Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn.
Other skin and body protection	Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.
Hygiene measures	Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated.
Respiratory protection	Respiratory protection may be required if excessive airborne contamination occurs. Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Black.
Odor	Slight.
Odor threshold	No information available.
pH	Not relevant.
Melting point	Not available.
Initial boiling point and range	Not relevant.
Flash point	>100°C
Evaporation rate	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.25
Solubility(ies)	Insoluble in water. Soluble in the following materials: Organic solvents.
Auto-ignition temperature	Not applicable.
Decomposition Temperature	Not available.
Viscosity	≈6000 mPa s @ 23°C Thixotropic
Explosive properties	Not relevant.
Oxidizing properties	Not applicable.

Permabond PT328A

Other information	Not relevant.
Volatile organic compound	<2 %, 20 grams/liter (Estimated)

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents. Acids. Isocyanates.
Stability	Stable at normal ambient temperatures. Polymerizes when heated.
Possibility of hazardous reactions	Reactions with the following materials may generate heat: Isocyanates.
Conditions to avoid	Do not store near heat sources or expose to high temperatures.
Materials to avoid	Strong oxidizing agents. Isocyanates.
Hazardous decomposition products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

11. Toxicological information

Information on toxicological effects

Toxicological effects	The toxicological properties of this product have not been fully evaluated. Use of good industrial hygiene practices is required. Avoid direct contact with skin or eyes. Do not ingest or inhale.
<u>Skin corrosion/irritation</u>	
Skin corrosion/irritation	Irritating to skin.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Causes serious eye irritation.
<u>Respiratory sensitization</u>	
Respiratory sensitization	Based on available data the classification criteria are not met.
<u>Skin sensitization</u>	
Skin sensitization	May cause sensitisation by skin contact.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Based on available data the classification criteria are not met.
Genotoxicity - in vivo	Based on available data the classification criteria are not met.
<u>Carcinogenicity</u>	
Carcinogenicity	No component of this product present at levels great than or equal to 0.1% is identified as a known carcinogen.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	Based on available data the classification criteria are not met.

PermaBond PT328A

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Based on available data the classification criteria are not met.
Inhalation	May cause respiratory irritation.
Ingestion	No harmful effects expected from quantities likely to be ingested by accident.
Skin Contact	Irritating.
Eye contact	Causes serious eye irritation.
Acute and chronic health hazards	Irritating to skin. May cause skin sensitization or allergic reactions in sensitive individuals. Irritating to eyes.
Route of exposure	Skin and/or eye contact
Target Organs	Eyes Skin

Toxicological information on ingredients.

1,1',1'',1'''-ETHYLENEDINITRILOTETRAPROPAN-2-OL

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 2,890.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.1

Species Rat

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Animal data Method: OECD 404, Rabbit Not irritating.

Serious eye damage/irritation

Serious eye damage/irritation Method: OECD 405, Rabbit Irritating to eyes.

Skin sensitization

Skin sensitization Guinea pig maximization test (GPMT) - Guinea pig: Not sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity No information available.

Reproductive toxicity

Reproductive toxicity - fertility Screening - NOAEL 1000 mg/kg/day, Oral, Rat P

Reproductive toxicity - development Developmental toxicity: - NOAEL: 1000 mg/kg/day, Oral, Rat

Permabond PT328A

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard No information available.

m-PHENYLENEBIS(METHYLAMINE)

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 930.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 3,100.0

Species Rabbit

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ dust/mist mg/l) 1.34

Species Rat

Skin corrosion/irritation

Animal data Dose: 1 mL/kg, 4 hours, Rat Corrosive.

Serious eye damage/irritation

Serious eye damage/irritation No information available.

Skin sensitization

Skin sensitization Local Lymph Node Assay (LLNA) - Mouse: Sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Chromosome aberration: Negative.

Genotoxicity - in vivo Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity Negative.

Reproductive toxicity

Reproductive toxicity - fertility Screening - NOEL 450 mg/kg/day, Oral, Rat F1

Reproductive toxicity - development Developmental toxicity: - NOAEL: 300 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No information available.

Permabond PT328A

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No information available.

Aspiration hazard

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity No data available.

Other adverse effects

Other adverse effects None known.

13. Disposal considerations

Waste treatment methods

General information Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Dispose of according to Federal, State and local governmental regulations.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

Packing group

Packing group (International) Not applicable.

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

Permabond PT328A

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None above reporting levels

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

None above reporting limits

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None above reporting limits

SARA 313 Emission Reporting

None above reporting limits

SARA (311/312) Hazard Categories

Acute
Chronic

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm

Inventories

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None above reporting limits

16. Other information

Classification abbreviations and acronyms	Eye Irrit. = Eye irritation Skin Irrit. = Skin irritation Skin Sens. = Skin sensitisation
Revision date	12/7/2021
Revision	4
Supersedes date	1/31/2018
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.