

Permabond®

Engineering Adhesives

SAFETY DATA SHEET

Permabond TA4522A

1. Identification

Product identifier

Product name Permabond TA4522A

Recommended use of the chemical and restrictions on use

Application Adhesive. Sealant.

Details of the supplier of the safety data sheet

Supplier Permabond LLC
14 Robinson Street
Pottstown, PA 19464
USA
Telephone: 732-868-1372 or 800-640-7599
Website: www.permabond.com



chemical-concepts.com
800.220.1966

410 Pike Road • Huntingdon Valley, PA 19006

Emergency telephone number

Emergency telephone Medical: Poison Control Center 866-827-6282 (toll free) or 303-389-1109 Transport: CHEMTREC 800-424-9300

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 STOT SE 3 - H335 STOT RE 2 - H373

Label elements

Hazard symbols



Signal word

Warning

Hazard statements

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.

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Precautionary statements	<p>P260 Do not breathe vapor/ spray.</p> <p>P261 Avoid breathing vapor/ spray.</p> <p>P264 Wash contaminated skin thoroughly after handling.</p> <p>P271 Use only outdoors or in a well-ventilated area.</p> <p>P272 Contaminated work clothing must not be allowed out of the workplace.</p> <p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.</p> <p>P302+P352 If on skin: Wash with plenty of water.</p> <p>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</p> <p>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</p> <p>P312 Call a poison center/ doctor if you feel unwell.</p> <p>P314 Get medical advice/ attention if you feel unwell.</p> <p>P321 Specific treatment (see medical advice on this label).</p> <p>P332+P313 If skin irritation occurs: Get medical advice/ attention.</p> <p>P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.</p> <p>P337+P313 If eye irritation persists: Get medical advice/ attention.</p> <p>P362+P364 Take off contaminated clothing and wash it before reuse.</p> <p>P403+P233 Store in a well-ventilated place. Keep container tightly closed.</p> <p>P405 Store locked up.</p> <p>P501 Dispose of contents/ container in accordance with national regulations.</p>
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Contains BENZYL METHACRYLATE, ISOBORNOLMETHACRYLATE, CUMENE HYDROPEROXIDE

Other hazards

None under normal conditions.

3. Composition/information on ingredients

Mixtures

BENZYL METHACRYLATE	30-60%
CAS number: 2495-37-6	
Classification Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317 STOT SE 3 - H335	
ISOBORNOLMETHACRYLATE	10-30%
CAS number: 7534-94-3	
Classification Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 STOT SE 3 - H335 Not relevant.	

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CUMENE HYDROPEROXIDE	1-5%
CAS number: 80-15-9	
Classification Org. Perox. E - H242 Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 3 - H331 Skin Corr. 1B - H314 Eye Dam. 1 - H318 STOT SE 3 - H335 STOT RE 2 - H373 Not relevant.	

The full text for all hazard statements is displayed in Section 16.

Composition comments Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. First-aid measures

Description of first aid measures

Inhalation	Move the exposed person to fresh air. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. If breathing stops, provide artificial respiration. Get medical attention.
Ingestion	Do not induce vomiting unless under the direction of medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Skin Contact	Wash skin thoroughly with soap and water. Take off contaminated clothing and wash it before reuse. Get medical attention.
Eye contact	Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. Get medical attention.

Most important symptoms and effects, both acute and delayed

Inhalation	May cause respiratory irritation.
Ingestion	May cause irritation.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Water spray, foam, dry powder or carbon dioxide.

Special hazards arising from the substance or mixture

Hazardous combustion products Burning produces irritating, toxic and obnoxious fumes. Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

Advice for firefighters

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Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid discharge into drains.

Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin, eyes and clothing. Use only in well-ventilated areas. Keep container tightly sealed when not in use. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 44°F and 77°F. Never return unused material to storage receptacle.

Specific end uses(s)

Usage description Adhesive. Sealant.

8. Exposure controls/Personal protection

Exposure controls

Appropriate engineering controls Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection Use safety goggles and face shield in case of splash risk.

Hand protection Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn.

Other skin and body protection Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

Hygiene measures Wash at the end of each work shift and before eating, smoking and using the toilet.

Respiratory protection No specific recommendations. Respiratory protection may be required if excessive airborne contamination occurs. Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Liquid.

Color White.

Odor Acrylic

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Odor threshold	Not available.
pH	Not relevant.
Melting point	Not available.
Initial boiling point and range	Not applicable.
Flash point	>93°C (199.94°F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.1 @ 23°C
Solubility(ies)	Slightly soluble in water. Miscible with the following materials: acetone
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	~3,600 cP @ 23°C
Oxidizing properties	Not available.
Other information	Not relevant.
Volatile organic compound	<2 %, 20 grams/liter (Estimated)

10. Stability and reactivity

Reactivity	The following materials may react with the product: Strong oxidizing agents.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	There are no known reactivity hazards associated with this product. Polymerization may occur at elevated temperature or in the presence of incompatible materials
Conditions to avoid	Avoid the absence of air, and metal contamination.
Materials to avoid	Metals and their salts. Free radical initiators. Strong alkalis. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

11. Toxicological information

Information on toxicological effects

Toxicological effects	The toxicological properties of this product have not been fully evaluated. Use of good industrial hygiene practices is required. Avoid direct contact with skin or eyes. Do not ingest or inhale.
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Skin corrosion/irritation

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Skin corrosion/irritation	Irritating to skin.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Causes serious eye irritation.
<u>Respiratory sensitization</u>	
Respiratory sensitization	Based on available data the classification criteria are not met.
<u>Skin sensitization</u>	
Skin sensitization	May cause sensitisation by skin contact.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Based on available data the classification criteria are not met.
Genotoxicity - in vivo	Based on available data the classification criteria are not met.
<u>Carcinogenicity</u>	
Carcinogenicity	No component of this product present at levels great than or equal to 0.1% is identified as a known carcinogen.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	May cause respiratory irritation.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Target organs	Lungs
<u>Aspiration hazard</u>	
Aspiration hazard	Based on available data the classification criteria are not met.
Inhalation	May cause respiratory system irritation.
Ingestion	No harmful effects expected from quantities likely to be ingested by accident.
Skin Contact	Causes skin irritation.
Eye contact	Irritating to eyes.
Acute and chronic health hazards	May cause respiratory system irritation. This product may cause skin and eye irritation.
Route of exposure	Inhalation Skin and/or eye contact

Toxicological information on ingredients.

BENZYL METHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ 3,980.0 mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 2,000.1 mg/kg)

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Species	Rat
<u>Acute toxicity - inhalation</u>	
Notes (inhalation LC₅₀)	No information available.
<u>Skin corrosion/irritation</u>	
Animal data	Erythema/eschar score: Very slight erythema - barely perceptible (1). Fully reversible within 72 hours. Slightly irritating.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Not irritating.
<u>Skin sensitization</u>	
Skin sensitization	Local Lymph Node Assay (LLNA) - Mouse: Sensitizing.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Gene mutation: Negative.
<u>Carcinogenicity</u>	
Carcinogenicity	No information available.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	No evidence of reproductive toxicity in animal studies.
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	No information available.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	NOAEL 500 mg/kg, Oral, Rat
<u>Aspiration hazard</u>	
Aspiration hazard	Not available.

ISOBORNLYLMETHACRYLATE

<u>Acute toxicity - oral</u>	
Acute toxicity oral (LD₅₀ mg/kg)	2,000.1
Species	Rat
<u>Acute toxicity - dermal</u>	
Acute toxicity dermal (LD₅₀ mg/kg)	3,000.0
Species	Rabbit
<u>Acute toxicity - inhalation</u>	
Notes (inhalation LC₅₀)	No information available.
<u>Skin corrosion/irritation</u>	
Animal data	Erythema/eschar score: Well defined erythema (2). Fully reversible within 7 days.
<u>Serious eye damage/irritation</u>	

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Serious eye damage/irritation	Rabbit Not irritating.
<u>Skin sensitization</u>	
Skin sensitization	Guinea pig maximization test (GPMT) - Guinea pig: Not sensitizing.
<u>Germ cell mutagenicity</u>	
Genotoxicity - in vitro	Gene mutation: Negative.
<u>Carcinogenicity</u>	
Carcinogenicity	No specific test data are available.
<u>Reproductive toxicity</u>	
Reproductive toxicity - fertility	Screening - NOAEL 500 mg/kg/day, Oral, Rat F1
Reproductive toxicity - development	Developmental toxicity: - NOEC: >500 mg/kg/day, Oral, Rat
<u>Specific target organ toxicity - single exposure</u>	
STOT - single exposure	Based on available data the classification criteria are not met.
<u>Specific target organ toxicity - repeated exposure</u>	
STOT - repeated exposure	Based on available data the classification criteria are not met.
<u>Aspiration hazard</u>	
Aspiration hazard	Not applicable.

CUMENE HYDROPEROXIDE

<u>Acute toxicity - oral</u>	
Acute toxicity oral (LD₅₀ mg/kg)	328.0
Species	Rat
<u>Acute toxicity - dermal</u>	
Acute toxicity dermal (LD₅₀ mg/kg)	1,200.0
Species	Rat
<u>Acute toxicity - inhalation</u>	
Acute toxicity inhalation (LC₅₀ dust/mist mg/l)	1.37
Species	Rat
<u>Skin corrosion/irritation</u>	
Animal data	Highly irritating.
<u>Serious eye damage/irritation</u>	
Serious eye damage/irritation	Irritating to eyes.
<u>Skin sensitization</u>	
Skin sensitization	Not sensitizing.

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Germ cell mutagenicity

Genotoxicity - in vitro	Positive.
Genotoxicity - in vivo	This substance has no evidence of mutagenic properties.

Carcinogenicity

Carcinogenicity	CMR: No
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Reproductive toxicity

Reproductive toxicity - fertility	No specific test data are available.
Reproductive toxicity - development	Developmental toxicity: - NOAEL: ≥ 100 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure	No specific test data are available.
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Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Toxic: danger of serious damage to health by prolonged exposure through inhalation.
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Aspiration hazard

Aspiration hazard	No specific test data are available.
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12. Ecological information

Toxicity	No data available.
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Bioaccumulative potential

Partition coefficient	Not available.
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13. Disposal considerations

Waste treatment methods

General information	Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.
Disposal methods	Dispose of according to Federal, State and local governmental regulations.

14. Transport information

General	The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).
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UN Number

UN No. (International)	Not applicable.
UN No. (DOT)	Not applicable.

UN proper shipping name

Proper shipping name (International)	Not applicable.
Proper shipping name (DOT)	Not applicable.

Transport hazard class(es)

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Transport Labels (International) No transport warning sign required.

DOT transport labels
No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

Environmentally Hazardous Substance
No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None above reporting levels

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed:

CUMENE HYDROPEROXIDE

CUMENE

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None above reporting limits

SARA 313 Emission Reporting

The following ingredients are listed:

CUMENE HYDROPEROXIDE

SARA (311/312) Hazard Categories

Acute
Chronic

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

The following ingredients are listed:
Cancer - www.p65warnings.ca.gov

CUMENE

Inventories

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Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None above reporting limits

16. Other information

Classification abbreviations and acronyms	Eye Irrit. = Eye irritation Skin Irrit. = Skin irritation Skin Sens. = Skin sensitisation STOT SE = Specific target organ toxicity-single exposure
Revision date	1/21/2022
Revision	1
Hazard statements in full	H242 Heating may cause a fire. H302 Harmful if swallowed. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H331 Toxic if inhaled. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure.

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