

Stone Seam™



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**1. CONNECT TO STONE SEAM APP AND FIND YOUR MATCH**

Before beginning the fabrication process, ensure that you are connected to our Stone Seam App. This app will provide crucial information about the slab you are working on and the specific pigmenting instructions and ratio required

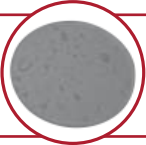

**2. IDENTIFY SLAB**

Use the Stone Seam app to look up the slab you are working on. This will provide important details about the material, pigments used, and how much you will need

3. CHOOSE YOUR BASE RESIN

Choose between Clear or Chameleon (Transparent-White) base resin and follow instructions in the Stone Seam App for how much you need based on the length of your seam. Squeeze out into the cups provided or on to a mixing board.

TIP: **Clear** = great for any seam needing transparency or when just needing clear seams
Chameleon = great for any seam where color is needed (white, black, gray, tan)

BASE RESIN	Stone Seam Clear 	Stone Seam Chameleon 
AVAILABLE IN	Knife-Grade Flowing	Knife-Grade
COLOR	Crystal Clear	Transparent-White
SUGGESTION	Seams where clarity is needed	Seams with any color

4. PIGMENTING INSTRUCTIONS

Follow the pigmenting instructions provided on the Stone Seam app for the specific slab you are working on. Ensure that you mix the pigment thoroughly into the resin according to the app's guidelines.



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5. CONFIRM COLOR

Before proceeding to harden the resin, it is crucial to confirm that the color is correct. Compare the mixed resin with the color reference provided on the Stone Seam App. Adjust pigment if necessary to achieve the desired color.

6. PREPARE HARDENER

Only use Stone Seam Hardener provided with UV-Stable Bulk Resin. Prepare the hardener according to the recommended mix ratio provided by the Stone Seam App. The recommended ratio is 2 pumps (1-3%) for every 2ft seam with a maximum of 15% if wanting faster cure speed. Thoroughly mix the hardener with the resin.

7. APPLY

Apply the mixed resin to the seams and miters of the slabs that need to be joined together. Ensure even distribution and adequate coverage for a strong bond.

8. WORKING TIME

The working time for the resin may vary depending on the temperatures but is generally around 4-7 minutes. Work efficiently to ensure proper application within the allotted time frame.

9. FIXTURE TIME

After applying the mixed resin, allow it to fixture for 12-15 minutes. During this time, the resin will begin to set, but it will still be malleable enough to make any final adjustments if needed.

10. FINAL CHECKS

Before the resin fully cures, double-check the seams and miters to ensure they are aligned correctly and that there are no air bubbles or imperfections.

11. CURING

Once the resin has fully cured, it will provide a strong, durable bond. Allow ample time for complete curing before subjecting the fabricated piece to any stress or use.