

# LORD® UL-APPROVED ADHESIVES

## For Sign and Electrical Enclosure Bonding

LORD® UL-approved adhesives are evaluated under the Adhesive Program of UL 746C and approved for bonding aluminum-to-aluminum, stainless steel-to-stainless steel, cold-rolled steel-to-cold-rolled steel, and combinations of these substrates.

Testing to UL 746C confirms the adhesive bond does not excessively degrade when exposed to various environmental conditions, including temperature, humidity and cold, and will provide adequate performance when used within the limitations of the test program parameters.



| Adhesive      | Substrate                                    | UL File #        |
|---------------|--|------------------|
| LORD 403/19   | Cold Rolled Steel, Aluminum, Stainless Steel | E225855, MH26317 |
| LORD 406/19   | Cold Rolled Steel, Aluminum, Stainless Steel | E225855, MH26317 |
| LORD 410/19   | Cold Rolled Steel, Aluminum, Stainless Steel | E225855, MH26317 |
| LORD 201/19   | Aluminum                                     | E225855, MH26317 |
| LORD 204/19   | Aluminum                                     | E225855, MH26317 |
| LORD 7542 A/B | Polyphenylene Oxide Thermoplastic (PPO)      | E225855, MH26317 |
| LORD 7542 A/C | Polyphenylene Oxide Thermoplastic (PPO)      | E225855, MH26317 |
| LORD 7542 A/D | Polyphenylene Oxide Thermoplastic (PPO)      | E225855, MH26317 |
| Signlok 403   | Cold Rolled Steel, Aluminum, Stainless Steel | E225855, MH26317 |
| Signlok 406   | Cold Rolled Steel, Aluminum, Stainless Steel | E225855, MH26317 |
| Signlok 810   | Cold Rolled Steel, Aluminum, Stainless Steel | E225855, MH26317 |

The above LORD adhesives are described in the UL Sign Components Manual (SAM) and were tested in accordance with the requirements from the following standards:

- Canadian Coverage - CAN/CSA - C22.2 No. 207-M89, "Portable and Stationary Electric Signs and Displays"
- US Coverage - UL 48, "Electric Signs" and UL 766C, "Polymeric Materials for use in Electrical Equipment Evaluations"



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