



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

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### SECTION 1. IDENTIFICATION

Product name : Sikasil®-N plus US (clear)

Company name : Sika Corporation  
201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

### SECTION 2. HAZARDS IDENTIFICATION

#### GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 4

Skin sensitization : Category 1

Reproductive toxicity : Category 1B

Specific target organ toxicity - repeated exposure : Category 2

#### Other hazards

#### GHS label elements

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H227 Combustible liquid.



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## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

H317 May cause an allergic skin reaction.  
H360 May damage fertility or the unborn child.  
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements :

**Prevention:**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P260 Do not breathe mist or vapors.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

**Response:**

P302 + P352 IF ON SKIN: Wash with plenty of water.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P362 + P364 Take off contaminated clothing and wash it before reuse.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:**

P403 Store in a well-ventilated place.  
P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .  
None known.

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### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Mixtures

**Components**

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
silicon dioxide, chemically prepared	112945-52-5		$\geq 3 - \leq 7$
butan-2-one O,O',O''-	22984-54-9	Eye Irrit. 2A; H319	$\geq 3 - \leq 7$



**Sikasil®-N plus US (clear)**

Revision Date 03/13/2025

Print Date 03/13/2025

(methylsilylidyne)trioxime		Skin Sens. 1; H317 STOT RE 2; H373	
3-aminopropyltriethoxysilane	919-30-2	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 0.1 - <= 1
Vinyl tris-(methyl ethyl ketoxime) silane (VOS)	2224-33-1	Eye Dam. 1; H318 Skin Sens. 1B; H317 STOT RE 2; H373	>= 0.1 - <= 1
octamethylcyclotetrasiloxane	556-67-2	Flam. Liq. 3; H226 Repr. 2; H361	>= 0.1 - <= 1
Dibutyltin dilaurate	77-58-7	Eye Irrit. 2A; H319 Skin Sens. 1; H317 Muta. 2; H341 Repr. 1B; H360 STOT SE 1; H370 STOT RE 1; H372	>= 0.1 - <= 1

Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : sensitizing effects  
toxic effects for reproduction  
Allergic reactions  
May cause an allergic skin reaction.  
May damage fertility or the unborn child.  
May cause damage to organs through prolonged or repeated exposure.



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

Notes to physician : Treat symptomatically.

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### SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : Water
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.  
Deny access to unprotected persons.
- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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### SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.



**Sikasil®-N plus US (clear)**

Revision Date 03/13/2025

Print Date 03/13/2025

Pregnant women or women of child-bearing age should not be exposed to this product.  
 Follow standard hygiene measures when handling chemical products.

- Conditions for safe storage : Store in original container.  
 Keep in a well-ventilated place.  
 Observe label precautions.  
 Store in accordance with local regulations.
- Materials to avoid : Explosives  
 Oxidizing agents  
 Poisonous gases  
 Poisonous liquids

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
silicon dioxide, chemically prepared	112945-52-5	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

- Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.  
 The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

**Personal protective equipment**

- Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

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	contained breathing apparatus must be used.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection	: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Hygiene measures	: Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Color	: transparent
Odor	: mild, musty
Odor Threshold	: No data available
pH	: Not applicable
Melting point/ range / Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: 198 °F / 92 °C (Method: closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower	: No data available



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

flammability limit	
Vapor pressure	: 0.01 hpa
Relative vapor density	: No data available
Density	: ca. 1.006 g/cm <sup>3</sup> (68 °F / 20 °C)
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 20.5 mm <sup>2</sup> /s (104 °F / 40 °C)
Explosive properties	: No data available
Oxidizing properties	: No data available
Volatile organic compounds (VOC) content	: 29 g/l

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### SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions.
Conditions to avoid	: No data available
Incompatible materials	: No data available
Hazardous decomposition products	: No decomposition if stored and applied as directed.



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

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### SECTION 11. TOXICOLOGICAL INFORMATION

#### Acute toxicity

Not classified due to lack of data.

#### Components:

##### **3-aminopropyltriethoxysilane:**

Acute oral toxicity : LD50 Oral (Rat): 1,490 mg/kg

##### **octamethylcyclotetrasiloxane:**

Acute inhalation toxicity : LC50 (Rat): 36 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor

##### **Dibutyltin dilaurate:**

Acute oral toxicity : LD50 Oral (Rat): 2,071 mg/kg

#### **Skin corrosion/irritation**

Not classified due to lack of data.

#### **Serious eye damage/eye irritation**

Not classified due to lack of data.

#### **Respiratory or skin sensitization**

##### **Skin sensitization**

May cause an allergic skin reaction.

##### **Respiratory sensitization**

Not classified due to lack of data.

##### **Germ cell mutagenicity**

Not classified due to lack of data.

##### **Carcinogenicity**

Not classified due to lack of data.

**IARC** Group 2B: Possibly carcinogenic to humans  
Titanium dioxide (> 10 µm)

13463-67-7

**OSHA** Not applicable

**NTP** Not applicable

#### **Reproductive toxicity**

May damage fertility or the unborn child.



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

### STOT-single exposure

Not classified due to lack of data.

### STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

### Aspiration toxicity

Not classified due to lack of data.

### Further information

#### Product:

Remarks : Titanium dioxide (13463-67-7)  
In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

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## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

#### **Dibutyltin dilaurate:**

Toxicity to fish : LC50 (Fish): 3.1 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia): 1 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Selenastrum capricornutum (green algae)): 1 - 10 mg/l  
plants Exposure time: 72 h

#### **Persistence and degradability**

No data available



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

### Bioaccumulative potential

No data available

### Mobility in soil

No data available

### Other adverse effects

#### Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

#### Components:

##### octamethylcyclotetrasiloxane:

Results of PBT and vPvB assessment : PBT substance  
: vPvB substance

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## SECTION 13. DISPOSAL CONSIDERATIONS

### Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

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## SECTION 14. TRANSPORT INFORMATION

### International Regulations

#### IATA-DGR

Not regulated as a dangerous good

#### IMDG-Code

Not regulated as a dangerous good

### Domestic regulation

#### 49 CFR Road

Not regulated as a dangerous good

### Special precautions for user

Not applicable



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

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### SECTION 15. REGULATORY INFORMATION

**TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

#### **CERCLA Reportable Quantity**

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

#### **SARA 304 Extremely Hazardous Substances Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

#### **SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Respiratory or skin sensitization  
Reproductive toxicity  
Specific target organ toxicity (single or repeated exposure)

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### **Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

#### **California Prop. 65**

**⚠ WARNING:** This product can expose you to chemicals including Titanium dioxide, which is known to the State of California to cause cancer, and toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

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### SECTION 16. OTHER INFORMATION

#### **Full text of other abbreviations**

OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts  
OSHA Z-3 / TWA : 8-hour time weighted average



## Sikasil®-N plus US (clear)

Revision Date 03/13/2025

Print Date 03/13/2025

### Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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Revision Date 03/13/2025

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