

Speed Tac Accelerator Series**1. DESCRIPTION**

Speed Tac accelerators have been developed as an accelerator for use with the state-of-the-art family in instant cure adhesive products, known as superglues or cyanoacrylates. If faster setting/curing speeds are desired, the Speed Tac family of products will aid the curing process and give exceptionally faster setting/cure times. When curing beads or in applications where the adhesive is not in-between substrates, it will allow for faster setting/curing speeds, assist in more uniform curing and aid in the bonding of porous materials such as fabrics or woods. It is useful when bonding acidic surface or in low humidity conditions by promoting consistent set/cure times. The Speed Tac family of products is ideal for wire tacking, silk screening, loud speaker assembly, granite and hard surface repair, and many other applications. Using Speed Tac products will enable the adhesive to fill gaps up to 0.25" thick (please choose the proper viscosity adhesive). Speed Tac products can be applied by pump spray, aerosol can, or by brushing.

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2. CHARACTERISTICS:

General Property	Zip Tac 2	Zip Tac 3	Zip Tac 4
Specific Gravity	0.80	0.80	0.80
Vapor Density	Not Determined	Not Determined	Not Determined
Boiling Point	130 F	180 F	195 F
Flash Point	Below 0 F	53 F	15 F
Color	Clear	Clear	Clear
Viscosity	3 CPS	3 CPS	3 CPS
Solvent Base	Acetone	Isopropyl Alcohol	Heptane
Shelf Life	12 months	12 months	12 months
Flammability Class	Flammable Liquid Class 1	Flammable Liquid Class 1	Flammable Liquid Class 1

3. ADDITIONAL INFORMATION

NOTE: Information contained herein is based on tests we believe to be reliable and accurate. It is offered in good faith for the benefit of the consumer. The Company shall not be liable for any injury, loss, or damage in the use or handling of its chemical products since conditions and use are beyond our control. In every case, we urge and recommend the user conduct tests to determine to their own satisfaction that the product is of acceptable quality and suitability for their particular purpose under their own operating conditions. Statements concerning possible use of our products are not intended as recommendations to use our products in the infringement of any patent, or for any particular purpose or application. These products are intended for industrial use only.

