

# Chem-Set™ TrimLok™



## Crystal Clear Structural Adhesives

Clear bonding for acrylic, polycarbonate, and aluminum in modern sign fabrication.  
**Trimless Letters • Trim Cap Bonding**

**A BETTER APPROACH FOR MODERN SIGN FABRICATION**

### Cyanoacrylates (CA)

- Not rated for long term outdoor exposure
- Too brittle - no flexibility for expansion & contraction
- Can yellow over time & affect bond clarity

### Solvent Cements

- New formulas bond weaker than older versions
- Poor bonding to polycarbonate trim cap
- Inconsistent curing & bond strength

### Two-Part Urethanes

- Require dispense guns & mixing nozzles
- Slow cure times reduce speed
- Limited strength in thin seams & small bond areas

### Trim Cap Bonding

UV-only bonding solution for trim cap applications

UV3206



Polycarbonate or PVC trim cap to acrylic faces with tight bonding areas



### Trimless Letter Bonding

UV3206

UL607

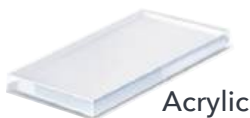
Acrylic Face

Aluminum Return

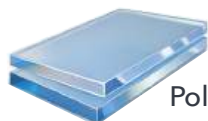


Acrylic faces to aluminum returns in near butt joints with extremely small bonding areas

## BONDING SUBSTRATES



Acrylic



Polycarbonate



Aluminum

## Chem-Set™ TrimLok™ Adhesive System

### UV3206 LV Low Viscosity UV Adhesive

- Seam wicking and ultra-clear UV fixturing
- Fast cure with no yellowing
- Ideal for tight seams and small bond lines

Available Sizes: 2oz., 4 oz., 8oz., 1 Liter bottles



### UL607 Ultra-Clear Structural MMA

- Structural seam reinforcement and flexibility
- Designed for trimless letter bonding applications
- Durable performance for exterior signage

Available Sizes: 50 ml and 500 ml cartridges



Crystal Clear Bonds

Structural Strength

Outdoor Flexibility

Instant UV Fixture

Order online at [www.chemical-concepts.com](http://www.chemical-concepts.com) or call 1.800.220.1966