

SAFETY DATA SHEET



DATE ISSUED :	2/17/2026
SDS REF. No :	GLY-1201RED

1201 RED INSULATING ENAMEL

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 1201 RED INSULATING ENAMEL
PRODUCT CODE: GLY-1201RED
PRODUCT USE: Refer to TDS and product label.
MANUFACTURER
NCP Coatings, LLC
225 Fort Street
Niles, MI,
269-683-3377

24 HR. EMERGENCY TELEPHONE NUMBER -
CHEMTREC
US Transportation: (800) 424-9300
International Transportation: (202) 483-7616

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE : Liquid

IMMEDIATE CONCERNS : Highly flammable liquid and vapor

CLASSIFICATION : Acute Tox. 4 Inhalation, Flammable Liquid 2, Skin Irritant 2, Eye Irritant 2, Carc. 2, STOT RE 2, STOT SE 3 NE, STOT SE 3 RTI

PICTOGRAMS



SIGNAL WORD : Danger

GHS HAZARD STATEMENTS : H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

H332 Harmful if inhaled.

H319 Causes serious eye irritation.

H351 Suspected of causing cancer .

H372 Causes damage to organs through prolonged or repeated exposure.

GHS PRECAUTIONARY STATEMENTS : P210 Keep away from heat/sparks/open flames/hot surfaces. — No smoking.

P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P264 Wash thoroughly after handling.

P337 + P313 If eye irritation persists: Get medical advice / attention.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P201 Obtain special instructions before use.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

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P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P370 + P378 In case of fire: Use appropriate method to extinguish. See Section 5 of SDS.
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P332 + P313 If skin irritation occurs: Get medical advice / attention.
P202 Do not handle until all safety precautions have been read and understood.
P501 Dispose of contents/container in accordance with local/national/international regulations.
P362 Take off contaminated clothing and wash before reuse.
P271 Use only outdoors or in a well-ventilated area.
P240 Ground/bond container and receiving equipment.
P403 + P235 Store in a well-ventilated place. Keep cool.
P308 + P313 IF exposed or concerned: Get medical advice/attention.
P405 Store locked up.
P233 Keep container tightly closed.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Wt %	CAS Number	GHS
*Mixed Xylenes	21.81	1330-20-7	H226 Flammable liquid and vapor. H315 Causes skin irritation. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure.
Methyl Propyl Ketone	10-15%	107-87-9	H225 Highly flammable liquid and vapor. H302 Harmful if swallowed. H319 Causes serious eye irritation.
Ethyl Benzene	3.91	100-41-4	H225 Highly flammable liquid and vapor. H315 Causes skin irritation. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure..
*Cobalt Carboxylates	0.15	136-52-7	H320: Causes eye irritation. H350i: May cause cancer. Classification is largely based on animal evidence. H402: Harmful to aquatic life., ,

* Toxic chemical subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.

4. FIRST AID MEASURES

EYES : Immediately flush eyes with water. Flush eyes with water for a minimum of 15 minutes, occasionally lifting and lowering upper lids. Get medical attention promptly.

SKIN : Wash with soap and water. Get medical attention if irritation develops or persists. Remove contaminated shoes and clothes and clean before reuse.

INGESTION : DO NOT induce vomiting. Get medical attention immediately.

INHALATION : Rescuers should put on appropriate protective gear. Remove from area of exposure. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Keep victim warm. Get immediate medical attention.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

SYMPTOMS : May cause drowsiness or dizziness.

EFFECTS : Significant exposure to this chemical may adversely affect people with chronic disease of the respiratory system, central nervous system, kidney, liver, skin, and/or eyes.

5. FIRE FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA : Water mist or fog, dry chemical, foam, carbon dioxide.

FIRE FIGHTING PROCEDURES : As in any fire, wear self-contained breathing apparatus pressure-demand (MSHA/NIOSH approved or equivalent) and full protective gear. Use water with caution. Material will float and may ignite on surface of water. Water may be ineffective in fighting the fire. Water spray to cool containers or protect personnel. Use with caution. Water runoff can cause environmental damage. Dike collect water used to fight fire. Small fires: carbon dioxide or dry chemical. Large fire: alcohol-type aqueous film-forming foam or water spray.

UNUSUAL FIRE AND EXPLOSION HAZARD : Flammable liquid and vapor. Vapors can travel to a source of ignition and flash back. Empty containers retain product residue (liquid and/or vapor) and can be dangerous. DO NOT pressurize, cut, weld, braze, solder, grind or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. Also, do not reuse container without commercial cleaning or reconditioning.

COMBUSTION PRODUCTS : During combustion carbon monoxide and/or carbon dioxide may be formed.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL : Eliminate all sources of ignition. Provide good ventilation and minimize the breathing of vapors and avoid skin contact. Dike spill area and absorb the spilled liquid with earth, sawdust or a commercially available absorbent. Shovel spent absorbent into recovery or salvage drums for appropriate disposal.

LARGE SPILL : Wear appropriate personal protective equipment. Eliminate all ignition sources. Prevent additional discharge of material if able to do so safely. Do not touch or walk through spilled material. Avoid runoff into storm sewers and ditches which lead to waterways. Ventilate spill area. Stay upwind of spill. Use only non-combustible material for cleanup. Use clean, non-sparking tools to collect absorbed materials. Absorb spill with inert material (e.g. dry sand, earth or sawdust), then place in a chemical waste collector.

EMERGENCY PRECAUTIONS : Eliminate ignition sources. Avoid large exposures to vapors.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING : Use only in a well ventilated area. Avoid breathing vapor, fumes, or mist. Avoid contact with eyes, skin, and clothing. Ground and bond containers when transferring

material. Use spark-proof tools and explosion proof equipment. Always open containers slowly to allow any excess pressure to vent. Follow all SDS/label precautions even after containers are emptied because they may retain product residues.

CONDITIONS FOR SAFE STORAGE, INCLUDING INCOMPATIBILITIES : Keep away from heat, sparks, and flame. Store containers in a cool, well ventilated place. Keep container closed when not in use.

8. EXPOSURE CONTROLS\PERSONAL PROTECTION

EXPOSURE LIMITS

Components	CAS	Limits
*Mixed Xylenes	1330-20-7	ACGIH TLV 100 PPM TWA OSHA PEL 100 PPM TWA
Methyl Propyl Ketone	107-87-9	OSHA PEL 200 PPM TWA ACGIH TLV 200 PPM TWA
Ethyl Benzene	100-41-4	ACGIH TLV 100 PPM TWA OSHA PEL 100 PPM TWA
*Cobalt Carboxylates	136-52-7	ACGIH TLV 0.02 mg/m3 OSHA PEL 0.1 mg/m3

OSHA TABLE COMMENTS:

NE = Not Established

ENGINEERING CONTROLS : Engineering controls should be in place to minimize exposure to vapors and any ignition sources.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE : Wear safety glasses with side shields, goggles, or a face shield.

SKIN : Wear impervious gloves to prevent contact with skin. Wear protective gear as needed - apron, suit, boots.

RESPIRATORY : NIOSH/MSHA approved respirators may be necessary if airborne concentrations are expected to exceed exposure limits.

WORK HYGIENIC PRACTICES : Do not eat, drink, or smoke in areas where this material is used. Avoid breathing vapors. Remove contaminated clothing and wash before reuse. Wash thoroughly after handling. Wash hands before eating.

OTHER USE PRECAUTIONS : Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE : Liquid

ODOR : Typical

ODOR THRESHOLD : Not determined.

pH : Not determined.

MELTING POINT/FREEZING POINT: Not determined.

INITIAL BOILING POINT : 213 F **BOILING RANGE:** Not determined.

FLASH POINT AND METHOD : 65°F(18°C)
SETAFLASH CLOSED CUP

EVAPORATION RATE: Not determined.

FLAMMABILITY (SOLID,GAS): Not determined.

EXPLOSIVE LIMITS : 0.8 TO 7

VAPOR PRESSURE : Not determined.

VAPOR DENSITY : Heavier than air

SPECIFIC GRAVITY : 1.1522480

SOLUBILITY: Not determined.

PARTITION COEFFICIENT: N-OCTANOL/WATER: Not determined.

AUTO-IGNITION TEMPERATURE : Not determined.

DECOMPOSITION TEMPERATURE: Not determined.

VISCOSITY: Semi-viscous.

VOC EPA METHOD 24 : 3.9120377 lb/gal

10. STABILITY AND REACTIVITY

STABILITY : No information available.

CONDITIONS TO AVOID : Avoid impact, friction, heat, sparks, flame and source of ignition.

INCOMPATIBLE MATERIALS : Prevent contact with strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS: During combustion carbon monoxide and/or carbon dioxide may be formed.

HAZARDOUS POLYMERIZATION : No information available.

11. TOXICOLOGICAL INFORMATION

SIGNS AND SYMPTOMS OF OVEREXPOSURE :

ACUTE EFFECTS :

EYE : Causes eye irritation.

SKIN : Causes skin irritation. Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).

INHALATION : Vapors are irritating to nasal passages and throat. High concentrations can cause stupor and headaches. May cause dizziness and drowsiness.

INGESTION : Irritating to mouth, throat, and stomach. May cause headache. May cause dizziness and drowsiness and/or stupor.

CHRONIC EFFECTS : Significant exposure to this chemical may adversely affect people with chronic disease of the respiratory system, central nervous system, kidney, liver, skin, and/or eyes.

Primary Route(s) of Entry: Eye Contact, Ingestion, Inhalation, Skin Contact

ACUTE TOXICITY VALUES : The acute effects of this product have not been tested. Data on individual components are listed below.

Ethyl Benzene(100-41-4)
Oral LD50: 3500 mg/kg
Dermal LD50: 15433 mg/kg
Vapor LC50: >20 mg/L
Methyl Propyl Ketone(107-87-9)
Oral LD-50: 1,600 mg/kg Rat
Dermal LD-50:>20 ml/kg
Inhalation LC50 25.5 mg/l Rat
Mixed Xylenes(1330-20-7)
Oral LD50: >3523 mg/kg
Dermal LD50: >4200 mg/kg
Vapor LC50: >20 mg/L

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION: Information not available on mixture. Information on individual components is listed below if available.

Ethyl Benzene(100-41-4)
No information available
Methyl Propyl Ketone(107-87-9)
Acute LC-50:1,240mg/l Fish Fathead Minnow 96h
Aquatic Invertebrates EC-50: >110 mg/l Water Flea 48 h
Mixed Xylenes(1330-20-7)
No information available.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD : Dispose of waste in accordance with all local, state, and federal regulations.

14. TRANSPORT INFORMATION

UN NUMBER/ PROPER SHIPPING NAME/ TRANSPORT HAZARD CLASS/ PACKING GROUP :

15. REGULATORY INFORMATION

REGULATORY OVERVIEW: The regulatory data in section 15 is not intended to be all-inclusive, only selected regulations are represented.

TSCA: All components of this material are either listed or exempt from listing on the TSCA Inventory. This material contains no substances that are subject to TSCA 12(b) export notification.

**SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
311/312/313 REPORTABLE INGREDIENTS:** See Section 3.

EPA HAZARDS:

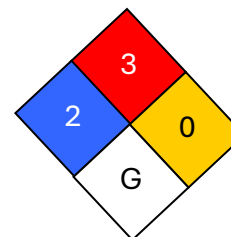
FIRE : Yes **PRESSURE GENERATING :** No
REACTIVITY : No **ACUTE :** Yes **CHRONIC :** Yes

DSL: All components of this material are on or exempt from listing on the Canadian Domestic Substances List(DSL).

16. OTHER INFORMATION

HMIS RATING	
Health :	2
Flammability :	3
Reactivity :	0
Personal Protection :	G

NFPA CODES



HMIS and NFPA rating scale: (0=minimal hazard; 4=severe hazard)

REVISION INDICATOR : 6/24/24

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