

SECTION 1 Identification

Product Identifier

Product name	Chem-Set CMT2540
Synonyms	Not Available
Proper shipping name	Adhesives, containing a flammable liquid
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Adhesive
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Chemical Concepts Inc.
Address	410 Pike Road
Telephone	1.800.220.1966
Fax	Not Available
Website	chemical-concepts.com
Email	sales@chemical-concepts.com

Emergency phone number

Association / Organisation	INFOTRAC
Emergency telephone number(s)	1.800.535.5053
Company telephone number	1-800-220-1966



SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health, Red = Fire, Yellow = Reactivity and White = Special (Oxidizer or water reactive substances)

Classification	Flammable Liquids Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure Category 3, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
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Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335+H336	May cause respiratory irritation or drowsiness or dizziness.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure. (Respiratory system)
H412	Harmful to aquatic life with long lasting effects.

Hazard(s) not otherwise classified
Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P273	Avoid release to the environment.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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No further product hazard information.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
540-88-5	30-60	<u>tert-butyl acetate</u>
79-20-9	10-30	<u>methyl acetate</u>
110-54-3	1-5	<u>n-hexane</u>
64742-49-0.	1-5	<u>naphtha petroleum, light, hydrotreated</u>
110-82-7	0.1-1	<u>cyclohexane</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

Description of first aid measures

Chem-Set CMT2540

Eye Contact	If this product comes in contact with the eyes: ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

for simple esters:

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ **DO NOT use emetics.** Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- ▶ Give activated charcoal.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- ▶ Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- ▶ Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994**SECTION 5 Fire-fighting measures****Extinguishing media**

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire.
Fire/Explosion Hazard	▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. Combustion products include: ▶ carbon dioxide (CO₂) ▶ other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	- Remove all ignition sources. - Clean up all spills immediately. - Avoid breathing vapours and contact with skin and eyes.
Major Spills	- Clear area of personnel and move upwind. - Alert Fire Brigade and tell them location and nature of hazard. - May be violently or explosively reactive.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	- Containers, even those that have been emptied, may contain explosive vapours. - Do NOT cut, drill, grind, weld or perform similar operations on or near containers. - Avoid skin contact, including inhalation. - Wear protective clothing when risk of exposure occurs. - Use in a well-ventilated area. - DO NOT allow clothing wet with material to stay in contact with skin
Other information	- Store in original containers in approved flame-proof area. - No smoking, naked lights, heat or ignition sources. - DO NOT store in pits, depression, basement or areas where vapours may be trapped.

Conditions for safe storage, including any incompatibilities

Suitable container	- Packing as supplied by manufacturer. - Plastic containers may only be used if approved for flammable liquid. - Check that containers are clearly labelled and free from leaks. - For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. - For materials with a viscosity of at least 2680 cSt.
Storage incompatibility	Butyl acetates: - reacts violently with oxidisers - are incompatible with strong acids, nitrates, potassium tert-butoxide - attacks some plastics, rubber and coatings - Esters react with acids to liberate heat along with alcohols and acids. - Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products. - Heat is also generated by the interaction of esters with caustic solutions. - Avoid strong acids, bases.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	tert-butyl acetate	tert-Butyl-acetate	200 ppm / 950 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	tert-butyl acetate	tert-Butyl acetate	200 ppm / 950 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	methyl acetate	Methyl acetate	200 ppm / 610 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	methyl acetate	Methyl acetate	200 ppm / 610 mg/m3	760 mg/m3 / 250 ppm	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	n-hexane	n-Hexane	500 ppm / 1800 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	n-hexane	n-Hexane	50 ppm / 180 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	cyclohexane	Cyclohexane	300 ppm / 1050 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	cyclohexane	Cyclohexane	300 ppm / 1050 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
tert-butyl acetate	600 ppm	1,700 ppm	10,000 ppm
methyl acetate	250 ppm	1,700 ppm	10000* ppm
n-hexane	260 ppm	Not Available	Not Available

Chem-Set CMT2540

Ingredient	TEEL-1	TEEL-2	TEEL-3
naphtha petroleum, light, hydrotreated	1,000 mg/m3	11,000 mg/m3	66,000 mg/m3
cyclohexane	300 ppm	1700* ppm	10000** ppm
Ingredient	Original IDLH	Revised IDLH	
tert-butyl acetate	1,500 ppm	Not Available	
methyl acetate	Not Available	Not Available	
n-hexane	Not Available	Not Available	
naphtha petroleum, light, hydrotreated	Not Available	Not Available	
cyclohexane	Not Available	Not Available	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.
Individual protection measures, such as personal protective equipment	
Eye and face protection	▶ Safety glasses with side shields. ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants.
Skin protection	See Hand protection below
Hands/feet protection	▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber NOTE: ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. For esters: ▶ Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
Body protection	See Other protection below
Other protection	▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered.

Respiratory protection

Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Natural, Red		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	-13	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available

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Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	250
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	Based on available data, the classification criteria are not met.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	Based on available data, the classification criteria are not met.
f) Carcinogenicity	Based on available data, the classification criteria are not met.
g) Reproductivity	There is sufficient evidence to classify this material as toxic to reproductivity
h) STOT - Single Exposure	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
i) STOT - Repeated Exposure	There is sufficient evidence to classify this material as toxic to specific organs through repeated exposure
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. The main effects of simple esters are irritation, stupor and insensibility. Headache, drowsiness, dizziness, coma and behavioural changes may occur. The material has NOT been classified by EC Directives or other classification systems as 'harmful by inhalation'. This is because of the lack of corroborating animal or human evidence.
Ingestion	The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.
Skin Contact	Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material causes serious eye irritation.
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation.

Chem-Set CMT2540	TOXICITY	IRRITATION
	Not Available	Not Available

Chem-Set CMT2540

tert-butyl acetate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (Rodent - rabbit): 100uL - Mild
	Inhalation (Rat) LC50: >2.23 mg/l4h ^[1]	Skin (Rodent - rabbit): 500uL/24H - Mild
	Oral (Rat) LD50: 4100 mg/kg ^[1]	
methyl acetate	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[2]	Eye (Rodent - rabbit): 100mg/24H - Moderate
	Oral (Rabbit) LD50; 3700 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (Rodent - rabbit): 20mg/24H - Moderate
		Skin (Rodent - rabbit): 500mg/24H - Mild
		Skin: no adverse effect observed (not irritating) ^[1]
n-hexane	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (Rodent - rabbit): 10mg - Mild
	Inhalation (Rat) LC50: 48000 ppm4h ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: 28710 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
naphtha petroleum, light, hydrotreated	TOXICITY	IRRITATION
	dermal (rat) LD50: 3.35 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: 0.26 mg/L4h ^[2]	Skin: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: 16.75 mg/kg ^[2]	
cyclohexane	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (Rodent - rabbit): 0.1mL
	Inhalation (Rat) LC50: >5540 ppm4h ^[1]	Eye (Rodent - rabbit): 0.1mL - Severe
	Oral (Rat) LD50: 12705 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (Rodent - rabbit): 1548mg/2D (intermittent)
		Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Chem-Set CMT2540	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Generally, linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are metabolized Oral acute toxicity studies have been reported for 51 of the 67 esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids. The very low oral acute toxicity of this group of esters is demonstrated by oral LD50 values greater than 1850 mg/kg bw Genotoxicity studies have been performed in vitro using the following esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids: methyl acetate, butyl acetate, butyl stearate and the structurally related isoamyl formate and demonstrates that these substances are not genotoxic. The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as flavouring substances up to average maximum levels of 200 mg/kg.
METHYL ACETATE	For methyl acetate: Acute toxicity: Methyl acetate is a water-soluble substance with high volatility. In animal testing, the substance has narcotic properties at high concentration; this is soon reversible after exposure ends. Methyl acetate is absorbed via the lungs. After absorption, it is broken down to methanol and acetic acid. The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
N-HEXANE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
NAPHTHA PETROLEUM, LIGHT, HYDROTREATED	DHC Solvent Chemie (for EC No.: 926-605-8) Most Low Boiling Point Naphthas (LBPNS) have low acute toxicity to oral, dermal and inhalation routes of exposure, and mild to moderate skin and eye irritating effects. However, some heavier 'cracked' LBPNS (LKBPNS with greater olefinic content) have been found to be more irritating to the skin and eyes compared to non-cracked LBPNS. LBPNS are not known to be sensitising to the skin. Animal studies examined the effects of short-term and longer-term exposure to LBPNS through inhalation or oral routes. In male rats specifically, exposure to LBPNS resulted in kidney-related issues like increased kidney weight, kidney lesions, and hyaline droplet formation.

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	Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins. The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. The High Benzene Naphthas (HBNs) contain mainly benzene but its adverse health effect is more with other components, which may cause adverse health effects involving a variety of organs. They may produce genetic damage as well as effects on reproduction and the unborn baby (generally at levels toxic to the mother). They may also cause cancers. Petroleum contains aromatic (benzene, toluene, ethyl benzene, naphthalene) and aliphatic hydrocarbons (n-hexane), which can result in many detrimental health effects, including, cancer, tumour formation, hearing loss, and nervous system toxicity. Animal testing shows breathing in petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans. Similarly, exposure to gasoline over a lifetime can cause kidney cancer in animals, but the relevance in humans is questionable. Most studies involving gasoline have shown that gasoline does not cause genetic mutation, including all recent studies in living human subjects (such as in petrol service station attendants). Animal studies show concentrations of toluene (>0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus. Prolonged contact with petroleum may result in skin inflammation and make the skin more sensitive to irritation and penetration by other materials.			
CYCLOHEXANE	Bacteria mutagen			
Acute Toxicity	✗	Carcinogenicity	✗	
Skin Irritation/Corrosion	✗	Reproductivity	✓	
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓	
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓	
Mutagenicity	✗	Aspiration Hazard	✗	

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Chem-Set CMT2540	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
tert-butyl acetate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	6.1mg/l	2
	EC50	48h	Crustacea	350mg/l	2
	EC50	96h	Algae or other aquatic plants	5.8mg/l	2
	NOEC(ECx)	96h	Algae or other aquatic plants	2.3mg/l	2
	LC50	96h	Fish	240mg/l	2
methyl acetate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>120mg/l	1
	EC50	48h	Crustacea	1026.7mg/l	1
	NOEC(ECx)	72h	Algae or other aquatic plants	>=120mg/l	1
	LC50	96h	Fish	250mg/l	1
n-hexane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	4h	Algae or other aquatic plants	0.12mg/L	4
	LC50	96h	Fish	113mg/L	4
naphtha petroleum, light, hydrotreated	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	0.64mg/l	2
	EC50	96h	Algae or other aquatic plants	64mg/l	2
	NOEC(ECx)	504h	Crustacea	0.17mg/l	2
	LC50	96h	Fish	0.11mg/l	2
cyclohexane	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1344h	Fish	31-102	7
	EC50	72h	Algae or other aquatic plants	3.428mg/l	2
	EC50	48h	Crustacea	0.9mg/l	2
	EC50(ECx)	48h	Crustacea	0.9mg/l	2
	EC50	96h	Algae or other aquatic plants	2.17mg/l	2
	LC50	96h	Fish	4.53mg/l	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
For n-Heptane: Log Kow: 4.66; Koc: 2400-8100; Half-life (hr) Air: 52.8; Half-life (hr) Surface Water: 2.9-312; Henry's atm m3 /mol: 2.06; BOD 5 (if unstated): 1.92; COD: 0.06; BCF: 340-2000; Log BCF: 2.53-3.31.
Atmospheric Fate: Breakdown of n-heptane by sunlight is not expected to be an important fate process. If released to the atmosphere, n-heptane is expected to exist entirely in the vapor phase, in ambient air.
For n-Hexane: Log Kow: 3.17-3.94; Henry s Law Constant: 1.69 atm-m3 mol; Vapor Pressure: 150 mm Hg @ 25 C; Log Koc: 2.90 to 3.61. BOD 5, (if unstated): 2.21; COD: 0.04; ThOD: 3.52.
Atmospheric Fate: n-Hexane is not expected to be directly broken down by sunlight.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
tert-butyl acetate	LOW	LOW
methyl acetate	LOW	LOW
n-hexane	LOW	LOW
cyclohexane	HIGH (Half-life = 360 days)	LOW (Half-life = 3.63 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
tert-butyl acetate	LOW (LogKOW = 1.76)
methyl acetate	LOW (LogKOW = 0.18)
n-hexane	MEDIUM (LogKOW = 3.9)
cyclohexane	LOW (BCF = 242)

Mobility in soil

Ingredient	Mobility
tert-butyl acetate	LOW (Log KOC = 13.53)
methyl acetate	MEDIUM (Log KOC = 3.324)
n-hexane	LOW (Log KOC = 149)
cyclohexane	LOW (Log KOC = 165.5)

Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	- Containers may still present a chemical hazard/ danger when empty. - Return to supplier for reuse/ recycling if possible. Otherwise: - If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. DO NOT allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. - Recycle wherever possible. - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. - Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO

Shipping container, transport vehicle placarding, and labeling may vary from the below information. This depends on the quantity shipped, the applicability of excepted quantity requirements, limited quantity requirements, and/or special provisions according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT)

14.1. UN number or ID number	1133
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14.2. UN proper shipping name	Adhesives, containing a flammable liquid	
14.3. Transport hazard class(es)	Class	3
	Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Hazard Label	3
	Special provisions	149, B52, IB2, T4, TP1, TP8

Air transport (ICAO-IATA / DGR)

14.1. UN number	1133	
14.2. UN proper shipping name	Adhesives containing flammable liquid	
14.3. Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	3L
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1133	
14.2. UN proper shipping name	ADHESIVES containing flammable liquid	
14.3. Transport hazard class(es)	IMDG Class	3
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	EMS Number	F-E, S-D
	Special provisions	Not Applicable
	Limited Quantities	5 L

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
tert-butyl acetate	Not Applicable
methyl acetate	Not Applicable
n-hexane	Not Applicable
naphtha petroleum, light, hydrotreated	Not Applicable
cyclohexane	Not Applicable

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
tert-butyl acetate	Not Applicable
methyl acetate	Not Applicable
n-hexane	Not Applicable
naphtha petroleum, light, hydrotreated	Not Applicable
cyclohexane	Not Applicable

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

tert-butyl acetate is found on the following regulatory lists	
US - Massachusetts - Right To Know Listed Chemicals	
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Flammables	
US - New Jersey Right to Know Hazardous Substances	
US - Pennsylvania - Hazardous Substance List	
US CWA (Clean Water Act) - List of Hazardous Substances	
US DOE Temporary Emergency Exposure Limits (TEELs)	
US New York City Community Right-to-Know: List of Hazardous Substances	
US NIOSH Recommended Exposure Limits (RELs)	
US OSHA Permissible Exposure Limits (PELs) Table Z-1	
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory	
methyl acetate is found on the following regulatory lists	
US - Massachusetts - Right To Know Listed Chemicals	
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Flammables	
US - New Jersey Right to Know Hazardous Substances	
US - Pennsylvania - Hazardous Substance List	
US DOE Temporary Emergency Exposure Limits (TEELs)	
US New York City Community Right-to-Know: List of Hazardous Substances	
US NIOSH Recommended Exposure Limits (RELs)	
US OSHA Permissible Exposure Limits (PELs) Table Z-1	
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory	
US TSCA Section 4/12 (b) - Sunset Dates/Status	
n-hexane is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	
US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants	
US - California Proposition 65 - Maximum Allowable Dose Levels (MADLs) for Chemicals Causing Reproductive Toxicity	
US - California Proposition 65 - Reproductive Toxicity	
US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List	
US - Massachusetts - Right To Know Listed Chemicals	
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Flammables	
US - New Jersey Right to Know Hazardous Substances	
US - Pennsylvania - Hazardous Substance List	
US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)	
US Clean Air Act - Hazardous Air Pollutants	
US DOE Temporary Emergency Exposure Limits (TEELs)	
US EPA Integrated Risk Information System (IRIS)	
US EPCRA Section 313 Chemical List	
US New York City Community Right-to-Know: List of Hazardous Substances	
US NIOSH Recommended Exposure Limits (RELs)	
US OSHA Permissible Exposure Limits (PELs) Table Z-1	
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory	
naphtha petroleum, light, hydrotreated is found on the following regulatory lists	
Chemical Footprint Project - Chemicals of High Concern List	
US DOE Temporary Emergency Exposure Limits (TEELs)	
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory	
cyclohexane is found on the following regulatory lists	
US - Massachusetts - Right To Know Listed Chemicals	
US - New Jersey Right to Know - Special Health Hazard Substance List (SHHSL): Flammables	
US - New Jersey Right to Know Hazardous Substances	
US - Pennsylvania - Hazardous Substance List	
US CWA (Clean Water Act) - List of Hazardous Substances	
US DOE Temporary Emergency Exposure Limits (TEELs)	
US EPA Integrated Risk Information System (IRIS)	
US EPA Pesticide Chemical Search - Conventional Chemical	
US EPCRA Section 313 Chemical List	
US New York City Community Right-to-Know: List of Hazardous Substances	
US NIOSH Recommended Exposure Limits (RELs)	
US OSHA Permissible Exposure Limits (PELs) Table Z-1	
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory	
US TSCA Section 4/12 (b) - Sunset Dates/Status	

Additional Regulatory Information

Not Applicable

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories	
Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No

Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
tert-butyl acetate	5000	2270
n-hexane	5000	2270
cyclohexane	1000	454

US. EPCRA Section 313 Toxic Release Inventory (TRI) (40 CFR 372)

This product contains the following EPCRA section 313 chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know-Act of 1986 (40 CFR 372):

CAS No	%[weight]	Name
75-65-0	0.249101	tertiary butanol
67-56-1	<0.02366	methanol
110-54-3	1-5	n-hexane
110-82-7	0.1-1	cyclohexane
1314-13-2	>0.5247	zinc oxide
7439-92-1	<0.000053	lead
7440-43-9	<0.000053	cadmium

This information must be included in all SDSs that are copied and distributed for this material.

Additional Federal Regulatory Information

Not Applicable

State Regulations

US. California Proposition 65

 **WARNING:** This product can expose you to chemicals including **n-hexane**, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov

Additional State Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (tert-butyl acetate; methyl acetate; n-hexane; naphtha petroleum, light, hydrotreated; cyclohexane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (naphtha petroleum, light, hydrotreated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes

National Inventory	Status
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No (tert-butyl acetate; methyl acetate; n-hexane; naphtha petroleum, light, hydrotreated; cyclohexane)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	03/26/2026
Initial Date	09/24/2024

CONTACT POINT

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios.

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