



Chem-Set™ CMT2540

SPRAY GRADE CONTACT ADHESIVE

Chem-Set 2540 is a flammable, high-quality, fast-drying, quick-setting, sprayable polychloroprene contact adhesive that has been designed to produce a strong permanent bond when used with a variety of porous and nonporous substrates. It is OTC compliant.

TYPICAL PROPERTIES

Color:	Red
Base:	Polychloroprene
Solvent:	t-Butyl Acetate
Viscosity:	300 cPs
Solids:	21.8%
Wt/Gal, lbs:	7.86



Chem-Set 2540 is a high-heat resistant product that gives excellent adhesion to metal, wood, particle board, decorative laminates, headliners, and many other substrates.

The product is used as a contact adhesive. After application to the substrates, the adhesive is dried until tacky to the touch but does not transfer to the finger. The substrates are then mated together and sufficient pressure is applied to make a satisfactory bond.

Suitable equipment for spray application is listed below. Other brands comparable to these are also acceptable.

<u>Manufacturer</u>	<u>Model</u>	<u>Air Cap</u>	<u>Fluid</u>
Binks	18	66PJ	66
Binks	62	66PJ	63A
DeVilbiss	MCB	770	FX
DeVilbiss	JGA	770	FX

Additional information regarding other specific applications is available upon request. Consult SDS for health and safety information. For further information or questions, please contact our technical representatives.

FOR INDUSTRIAL USE ONLY

IMPORTANT: The information contained herein is correct to the best of our knowledge and tests. The recommendations and suggestions contained herein are made without guarantee or representation as to results. We recommend that adequate tests be made by the purchaser to determine if a product is suitable for the intended purpose and use. Our only obligations shall be to replace or pay for any material proved defective by our laboratory within our published shelf life period. Beyond the purchase price of materials supplied by us, we assume no liability for damages of any kind and the user accepts the product "as is" and without any other warranties expressed or implied. The suitability of these products to an intended use shall be solely up to the user.